

### 2021 PDA BioManufacturing Conference Biomanufacturing in a New Era ONLINE 14-15 September 2021

Module I: Opening and Joint Plenary

Tuesda	ay, 14 September 2021	12:00-14:45 CEST
12:00	Conference Opening	Falk Klar, PDA Europe
12:05	LIVE Welcome and Introduction from the Chairs	Cristiana Campa, GSK Vaccines Michael De Felippis, Eli Lilly & Company Raf De Dier, Janssen J&J Anthony Cannon, MSD
Session 1	Joint Opening Plenary: Advancing Biomanufacturing in a New Era	Moderators: Cristiana Campa, GSK Vaccines Raf De Dier, Janssen J&J
12:10	Live Session Description This session will provide an update on CMC strategies to enable rapid and broad access to biopharmaceuticals, with perspectives provided from both Regulators and Industry. Dialogue in this space started a few years ago to address urgent medical needs with examples in the field of oncology treatments, vaccines to combat the Ebola outbreak and leading to a recently published draft EMA Acceleration Toolbox Guidance, which will be discussed in the session. The COVID-19 Pandemic has further triggered discussion on CMC acceleration enablers, considering development and lifecycle strategies, and EMA's perspective on the topic will be offered. Industry perspectives on innovative CMC strategies and technology innovation will complement the Health Agencies' presentations, with a final panel discussion and live Q&A.	
12:15	Opening Keynote: Reinventing Pharma through Digital and Analytics – Where are we Today?	Alvaro Carpintero, McKinsey



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12:40	EMA's Perspective on the SARS-CoV-2 Pandemic: Regulatory Procedures, Quality Flexibilities, and Future Directions	Ragini Shivji, EMA
13:00	The EMA Acceleration Toolkit	Mats Welin, Swedish Medicines Agency
13:20	Short Break	
13:30	The Annex 1 Revision and the Impact on Biomanufacturing Processes	Yves Mayeresse, GSK Jörg Lümkemann, Roche
13:45	Accelerated End-to-End Process Development for Monoclonal Antibodies	Matthieu Stettler, LONZA
14:00	Live Q&A, Discussion	
14:45	Break & Exhibition	

## Module II: Analytical Technologies & Strategies and Innovations in BioManufacturing

Session 2	Track A Analytical Technologies & Strategies	Track B Innovations in BioManufacturing
	Moderators:	Moderators:
	Mark van Ooij, Janssen J&J	Richard Denk, SKAN
	Arnaud Paris, BioMeriéux	Glen Bolton, Amgen
	Live Session Description	Live Session Description
	Regulatory thinking is constantly evolving to	The Bio Manufacturing Sector of the
	increase product understanding during	Pharmaceutical Industry is one of the most
	process development, and process changes.	innovative global industries. The Track Innovation
	A relatively new guideline: ICH Q14, provides	in Bio Manufacturing will focus on Facility
15.20	guidance on improving analytical	Technology and Manufacturing strategies for the
15:30	understanding/ selection of tools and has	next Generation Bioprocessing which includes
	examples included. The focus of this session	further presentations about Digital Twin for
	is to discuss the impact of ICH14 from	Process Development to get medicines faster to
	different perspectives, ie both regulatory and	the market, considerations for upstream and
	industry, and different products. In addition;	downstream process intensification, next
	the added value of ICH Q14 to the current	generation bioprocessing facilities, and Model



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	guidelines in existence will be discussed, and	Based Process Space Identification as another
	where it influences the design of analytical	innovative talk. At the end of the track we will
	strategies for a range of different products.	have an interactive Q&A session.
	15:35 – 15:55	The Divited Turing Drug Substance and Drug
		The Digital Twin: Drug Substance and Drug
	Regulatory Perspective on ICHQ14	Product Journey
15:35	Martijn van der Plas, Dutch Medicines	Sandrine Dessoy & Antonio Gaetano Cardillo, GSK
	Evaluation Board	Sandrine Dessoy & Antonio Gaetano Cardino, Osk
	15:55 – 16:10	Accelerating Process Development with an
	How can ICHQ14 support development and	Insilico Twin of Process Platform
	change management of analytical	
15:50	procedures?	Moritz von Stosch, DataHow
10100		
	Christof Finkler, F-Hoffmann La Roche on	
	behalf of EFPIA	
	16:10 – 16:20	Model-Based Process Space Identification
	Implementing mAb Process Improvements	
16:05	Using an Analytical Comparability Approach	Steven Sachio, Imperial College London
	Megan Barron, MSD	
16:20	Short Break	
	Adaptation of the Analytical Control Strategy	Requirements, Approaches and Regulatory
	of a Commercial Vaccine	Considerations for Process Intensification in
	Using the Principles of QbD	Upstream and Downstream Processing
16:30	Jean-Francois Dierick, GSK Vaccines	Ganesh Kumar, Sartorius Stedim
		Himanshu Gadgil, Enzene Biosciences
	Development of New Ph. Eur. Horizontal	Live Q&A, Discussion
	Standards as Multi-Product Analytical	
16:45	Procedures for Monoclonal Antibody	
10.40	Analysis	
	Mibaola Ruda, EDOM	
	Mihaela Buda, EDQM	



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17:05	Live Q&A, Discussion	
17:40	End of Conference Day 1 and IG Meeting	

### Live Interactive Interest Group Meeting

	LIVE Vaccines Interest Group Meeting – facilitated via Zoc	om	
17:45 – 19:15 CEST	<ul> <li>The Vaccines Interest Group (VIG) has been working on the Technical Report "Strategies for Vaccines and Lifecycle Management" which: 1) presents considerations for establishing robust control strategies from process development that support a robust lifecycle management; 2) highlights the benefits of comparability assessments could bring when seeking to accelerate during development or manufacturing different initiatives intended to bring vaccines to patients; and 3) discusses non-regulatory (from a technical, validation and quality aspects) and regulatory considerations, bringing to the reader's consideration the value ICH Q12 could bring to development as well as lifecycle management.</li> <li>In addition, next activities for VIG will be presented seeking to engage more members of the vaccines community in Europe to participate.</li> <li>Stability modeling is a key enabler of accelerated development, allowing (i) prediction of shelf life based on accelerated stability studies, and (ii) understanding of behavior during shipment or manipulation; nonetheless, stability modelling strategies are not fully exploited for vaccines, likely</li> </ul>		
	because of their complexity and diversity, and for the limited availability of dedicated Guidelines or illustrative case studies. In this session, an overview will be initially provided on some recent		
	cross- company discussions related to stability modeling for vaccines; the subsequent panel discussion will allow participants to engage with key experts from Industry and Health		
	Authorities, share learnings and reflect on future directions related to vaccines stability strategies.		
17:45	Introduction to the Interest Group and Recent Activities	Sabrina Restrepo, MSD Jane Halpern, Consultant	
17:55	Updates to the Technical Report	Sabrina Restrepo, MSD Jane Halpern, Consultant	
18:10	Q&A for Immediate Questions		
18:20	Summary on the Use of Stability Modeling to Support Accelerated Vaccine Development & Supply	Didier Clénet, Sanofi Cristiana Campa, GSK Vaccines	



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	Q&A and Final Panel Discussion	Moderator: Cristiana Campa, GSK Vaccines
18:30	<ul> <li>Modelling approaches – Choosing an approach for different vaccine platforms</li> <li>Considerations on Regulatory acceptance</li> <li>How to choose the right attributes to monitor?</li> </ul>	<b>Panelists:</b> Mats Welin, Swedish Medicines Agency Didier Clénet, Sanofi Julia O'Neill, Moderna
19:15	End of IG Meeting and Farewell	Sabrina Restrepo, MSD Jane Halpern, Consultant Cristiana Campa, GSK Vaccines

# Wednesday, 15 September 2021

# 9:00 CEST Conference Platform Opens: Enjoy the Exhibition & Poster Session

Morning Session: Scientific Poster Lounge			
10:00 – 11:30 CEST	<ul> <li>Live Interactive Poster Lounge</li> <li>Engage in a live Q&amp;A opportunity with our Poster Presenters in a separate video chat room!</li> <li>Implementing X-Ray for Single Use Systems Sterilization - Samuel Dorey, Sartorius Stedim</li> <li>How Integrity Testing of Single-Use Systems in Vaccine Manufacturing Can Help to Secure the Fast and Reliable Availability of Vaccines During a Pandemic – and Beyond Marc Hogreve, Sartorius Stedim</li> </ul>	<b>Moderators:</b> Lucia Ceresa, Charles River Julian Gitter, Bayer	
11:30	Break & Virtual Exhibition		



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### Module III: Control Strategies and Supply Chain and Facilities

Session 3	Track A Control Strategies	Track B Supply Chain and Facilities
	Moderators:	Moderators:
	Walid El Azab, STERIS	Elisabeth Vachette, Sartorius Stedim
	Lucia Ceresa, Charles River	Sebastian Teitz, Asahi Kasei
	Live Session Description	Live Session Description
	The development of the control strategy	Since the COVID pandemic, having a smooth-
	requires an understanding of the process	running supply chain & getting facilities ready to
	and the process variable that may impact	produce in a timely manner, have been very high
	the Critical Quality Attributes derived from	concerns. Biomanufacturers deployed a huge
	the quality target profile product as per	amount of effort to bring innovative solutions
	ICHQ8. Therefore, the manufacturer tends to	allowing to deliver vaccines to the patients in an
	identify process variabilities or	unprecedented timeline. In this session, you will
12:00	contamination sources during development	hear testimonials and great solutions to overcome
	and gains process understanding through	critical raw material shortages, build new
	the product lifecycle to define the controls	facilities, rethink the complete vaccines
	that would prevent process failure. We will	manufacturing process, and bring more efficiency
	learn from top companies their approach to	with advanced PAT tools.
	identifying suitable control strategies for	
	product process development,	
	environmental monitoring, and analytical methods during this session.	
	Contamination Control Strategy in the	Shortages of Critical Raw Materials and Managing
	Pharmaceutical Industry - Impact on	Changes and Substitutions
12:05	Environmental Monitoring Program	
12.05		Frances Sexton, Eli Lilly & Company
	Benoît Ramond, Sanofi	
	Defining Limits for Analytical Method	Prefabricated Solutions – De-Risking your Facility
	Outputs as Part of a Risk-Based Control	
12:20	System	Peter Makowenskyj, G-CON Manufacturing
	Gerald Gellermann, Novartis Pharma	
	Detection and Minimization of Risks from	Evolutive Vaccines Facilities: the Answer to
12:35	Particulate Matter during BioManufacturing	Vaccine Manufacturing New Paradigms
12.33	using Single-Use Systems	
		Bruno Tricoire, Sanofi
	Klaus Wormuth, Sartorius Stedim	



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12:50	Quality by Design as Driving Principle to Enable a Rational and Accelerated Product and Process Development Pathway	Development of Advanced Process Analytical Technology (PAT) Tools for Live Virus Vaccine Manufacturing
	Daniela Stranges, GSK Vaccines	Malini Mukherjee and Sijia Yi, MSD
13:05	Live Q&A, Discussion	Live Q&A, Discussion
13:45	Break & Virtual Exhibition	
14:25	Passport Raffle – don't miss the announcement of the winner of an Apex Action Camera	

# Module IV: Drug Product & Stability Predictions and Tech Transfer – Regulatory and Technical Considerations

Session 4	Track A Drug Product & Stability Predictions	Track B Tech Transfer – Regulatory and Technical Considerations
	Moderators	Moderators
	Diane Wilkinson, AstraZeneca	Marta Antunes, MSD
	Susanne Jörg, Consultant	Jonny Parsons, Amgen
	Live Session Description	Live Session Description
	There is a critical need for us to continue to	The registration and maintenance of products
	explore the application of science risk-based	worldwide is often cumbersome and
	approaches for CMC data generation,	unpredictably lengthy, leading to delays in access
	through development and lifecycle	to patients, especially in emerging countries.
	management, particularly for accelerated	Discussion is required to improve the situation,
	programs for unmet medical needs, or	fostering regulatory convergence and
	pandemic situations. CMC is generally on the	streamlining registration procedures through
14:30	critical path in these programs and therefore	reliance on other experienced regulators or
	this session explores several approaches for	international agencies. Leveraging platform
	thinking differently about how we can apply	knowledge and share knowledge across industry
	various techniques to model or predict how	and health authority is key to accelerate the
	CMC data will perform, to help prevent	registration and commercialization of innovative
	delays in getting and sustaining delivery of	technologies.
	vital medicines to patients. The areas covered in the session include accelerated	
	predictive stability and stability modelling,	



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along with in vivo stability. We will also explore the use of patient centric specifications to help enable and accelerate product supply. We hope you will join several Industry experts in their areas, share latest thinking and for discussion of how we may move forward to apply and gain approval for the use of these approaches. Accelerated Predictive Stability for Much Needed Convergence of Post Approval **Biologicals and Vaccines Change Guidelines Worldwide** 14:35 Didier Clénet, Sanofi Mic McGoldrick, MSD Patient Centric Specifications - Enabling and Leveraging Platform Knowledge to Streamline Accelerating Supply Commercialization and Enhance Productivity 14:50 Julia O'Neill, Moderna Colette Carmody Culhane and Cillian McCabe, Eli Lilly & Company Improving Process Robustness at Launch and in Latest Innovations in Biologic Stability Modelling Using Bayesian Stats and AI Deep Early Commercial Supply Through Effective Risk 15:05 Learning Assessment Erin O'Dea Wilson, GSK Andrew Lennard, Amgen The Importance of Knowledge Sharing: Tools and In-Vivo Stability of Therapeutic Proteins **Best Practices** 15:20 Joachim Schuster and Roman Mathaes, LONZA Mirko Gabriele, Thermo Fisher Scientific Live Q&A, Discussion Live Q&A, Discussion 15:35 16:10 **Break & Virtual Exhibition** 

#### Module V: Closing Plenary: Learnings from the Pandemic and Looking Towards the Future

Session 5	Closing Plenary: Learnings from the Pandemic and Looking Towards the Future	Moderators: Michael De Felippis, Eli Lilly & Company Cristiana Campa, GSK Vaccines
16:40	Live Session Description	



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	The COVID-19 outbreak has challenged traditional approaches and timelines for development and manufacturing of vaccines and therapeutics, fostering the use of innovative technologies and CMC strategies. In this session, an overview of CMC and regulatory learnings from this pandemic will be described, with speakers from CEPI and cross- industry task forces. A panel discussion involving thought leaders from EMA, CEPI and Industry will provide further perspectives on how to apply the learnings from this experience to speed future biopharmaceutical innovation and to ensure better preparation for other potential public health emergencies.	
16:45	Lessons Learned on the Impact of Manufacturing Platforms on Speed Scale and Access	Ingrid Kroman, CEPI
17:00	Timely Global Access to Vaccines: Some First Learnings from the COVID-19 Pandemic	Thierry Gastineau, Sanofi Pasteur
17:15	Learnings from the PDA COVID Task Force	Jim Polarine, Steris
17:30	Live Closing Panel Discussion	Cristiana Campa, GSK Vaccines Michael De Felippis, Eli Lilly & Company Jim Polarine, Steris Diane Wilkinson, AstraZeneca Thierry Gastineau, Sanofi Pasteur Ingrid Kroman, CEPI Ragini Shivji, EMA
18:15	Live Conference Summaries by the Chairs	Cristiana Campa, GSK Vaccines Michael De Felippis, Eli Lilly & Company Raf De Dier, Janssen J&J Anthony Cannon, MSD
18:30	Closing Remarks & Farewell	Falk Klar, PDA Europe

Agenda is subject to change without notice, all times are noted in CEST