

Environmental monitoring using a rapid non-destructive automated compendial method

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Rapid Micro Biosystems*

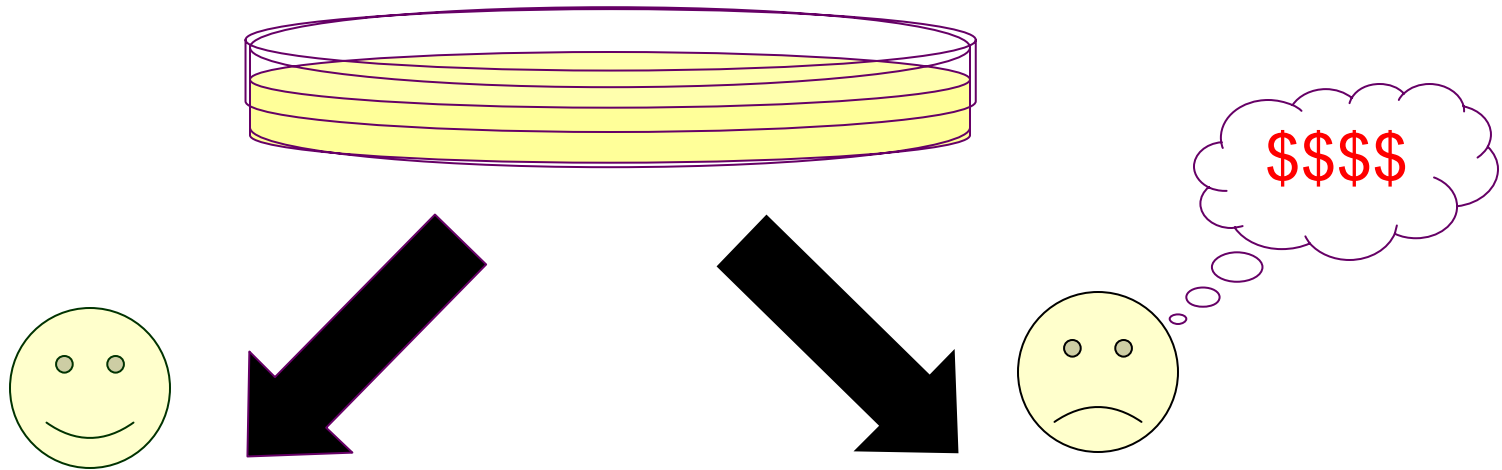
*New England PDA
16 May, 2008*



Overview

- overview of the automated compendial rapid microbial enumeration technology- the Growth Direct system
- application to environmental testing in manufacturing facilities:
 - water
 - air
 - surface

The **business problem**: **high cost** of culture-based QC microbiological testing in pharmaceutical manufacturing



↓ cost of materials
↓ regulatory risk: “gold standard”
↓ skills required
↑ sensitivity (for culturable bugs)

↑ time to results
↑ cost of labor
↑ cost of held inventory
↑ cost of product scrap
↑ cost of plant downtime
↑ cost of cleanup

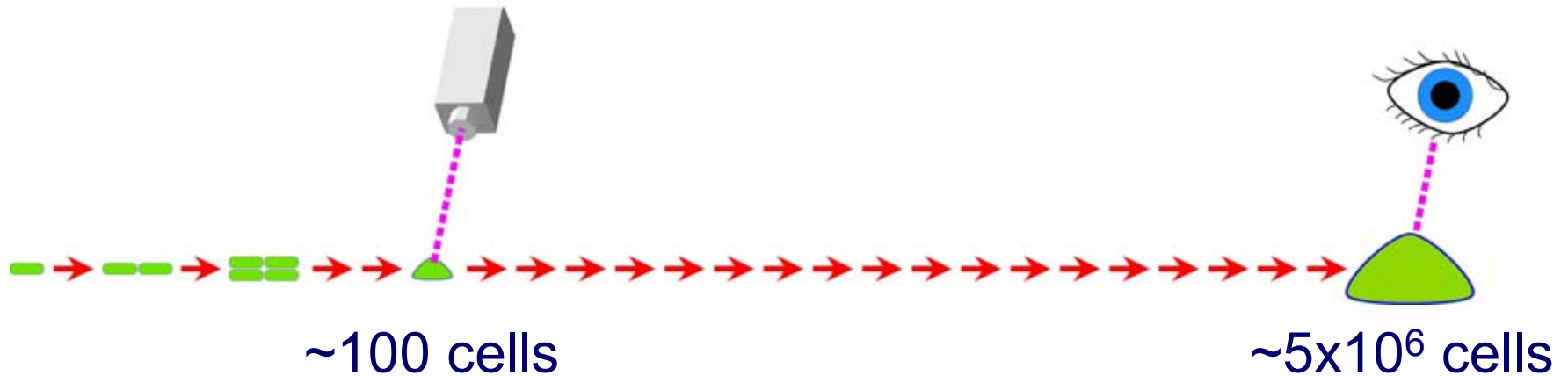
Goals in automating the compendial method

- Improve accuracy & decrease time-to-results
 - replace human eye with digital imaging
- facilitate system validation
 - use same procedures and method principles as traditional culture
- save labor & improve compliance
 - automate analysis and documentation

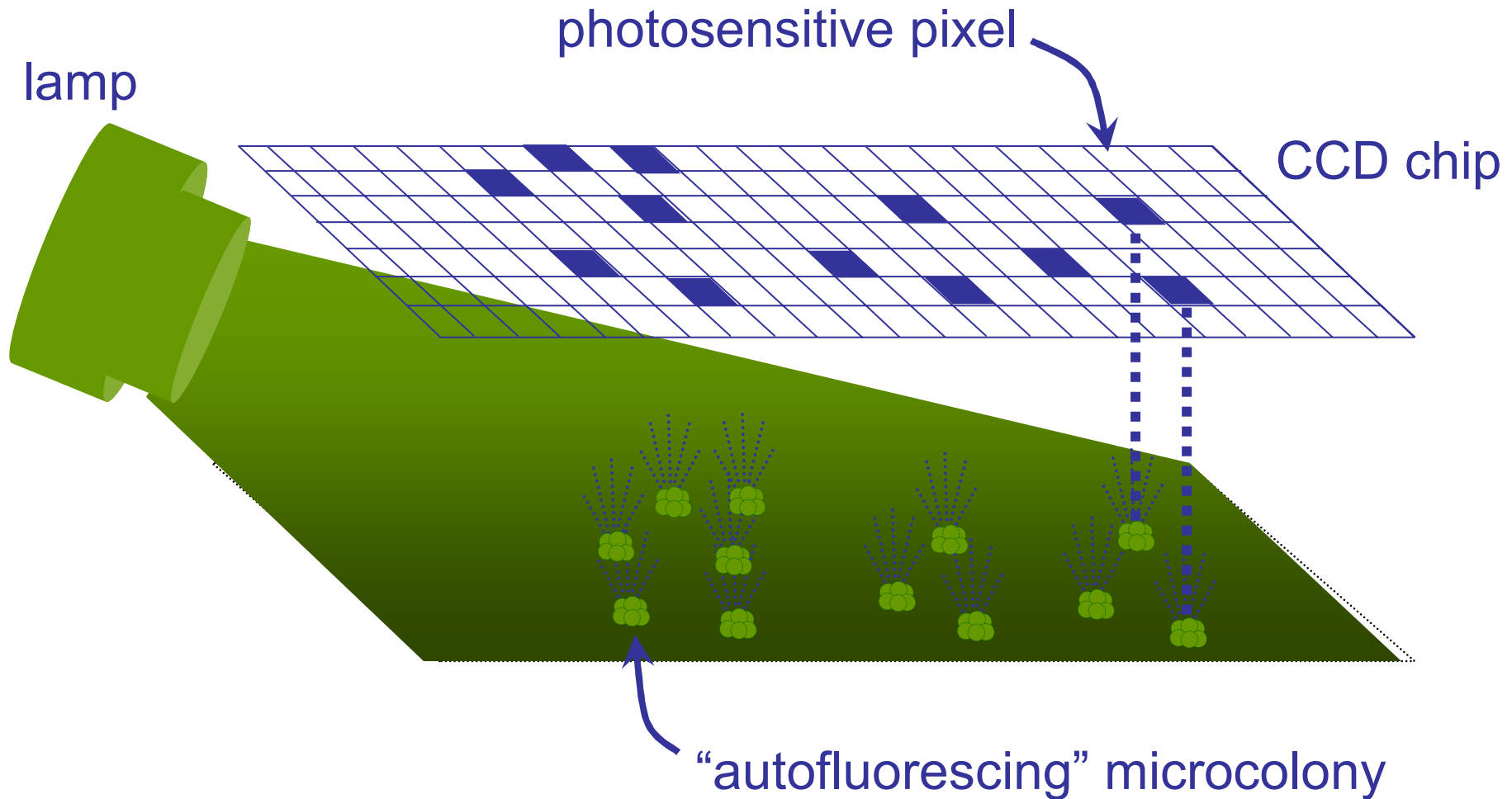
Automating the compendial method by replacing the human eye with sensitive digital imaging- a better set of eyes

Growth Direct system

visual plate counting

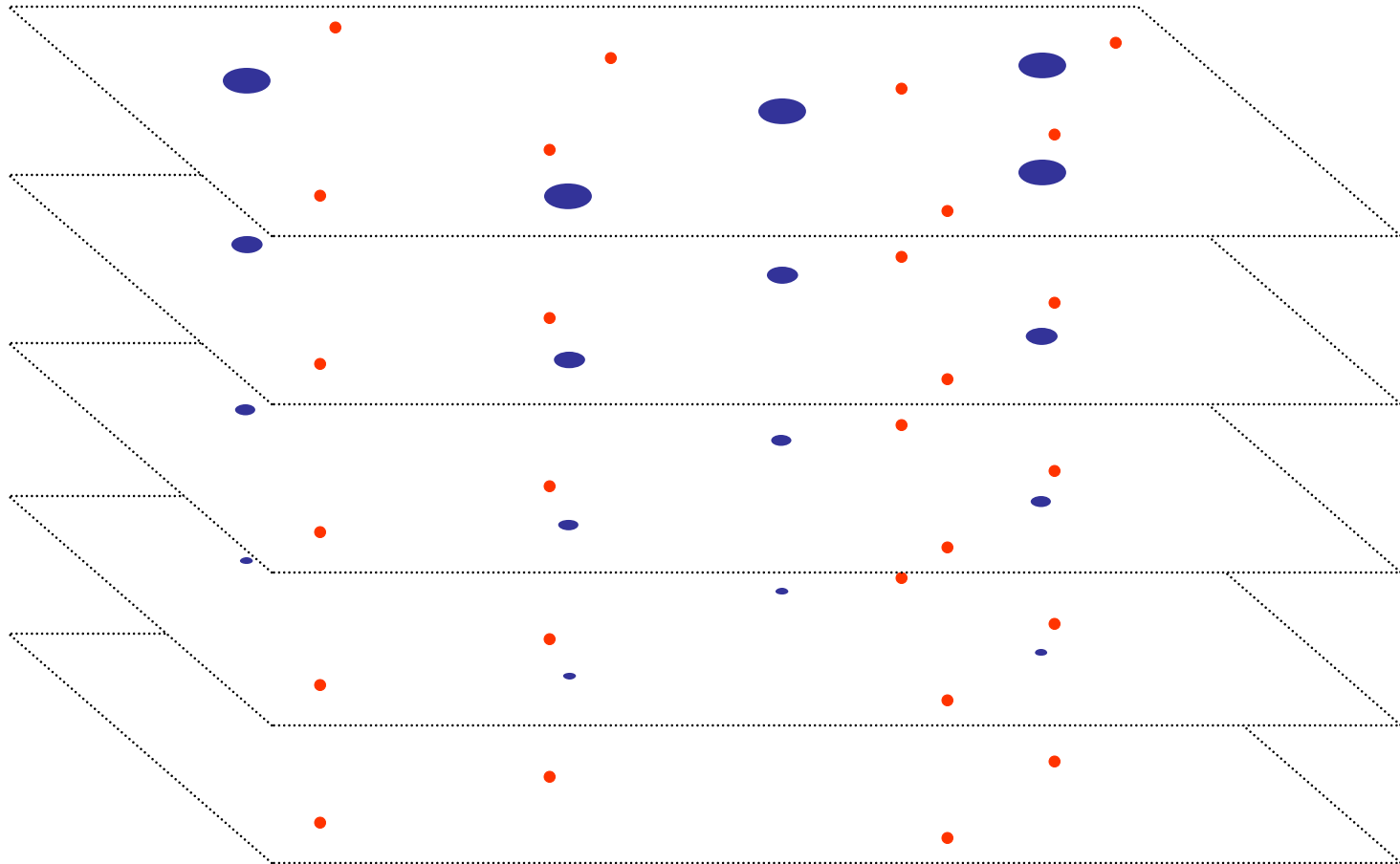


Using large area non-magnified digital imaging to detect microscopic microcolonies



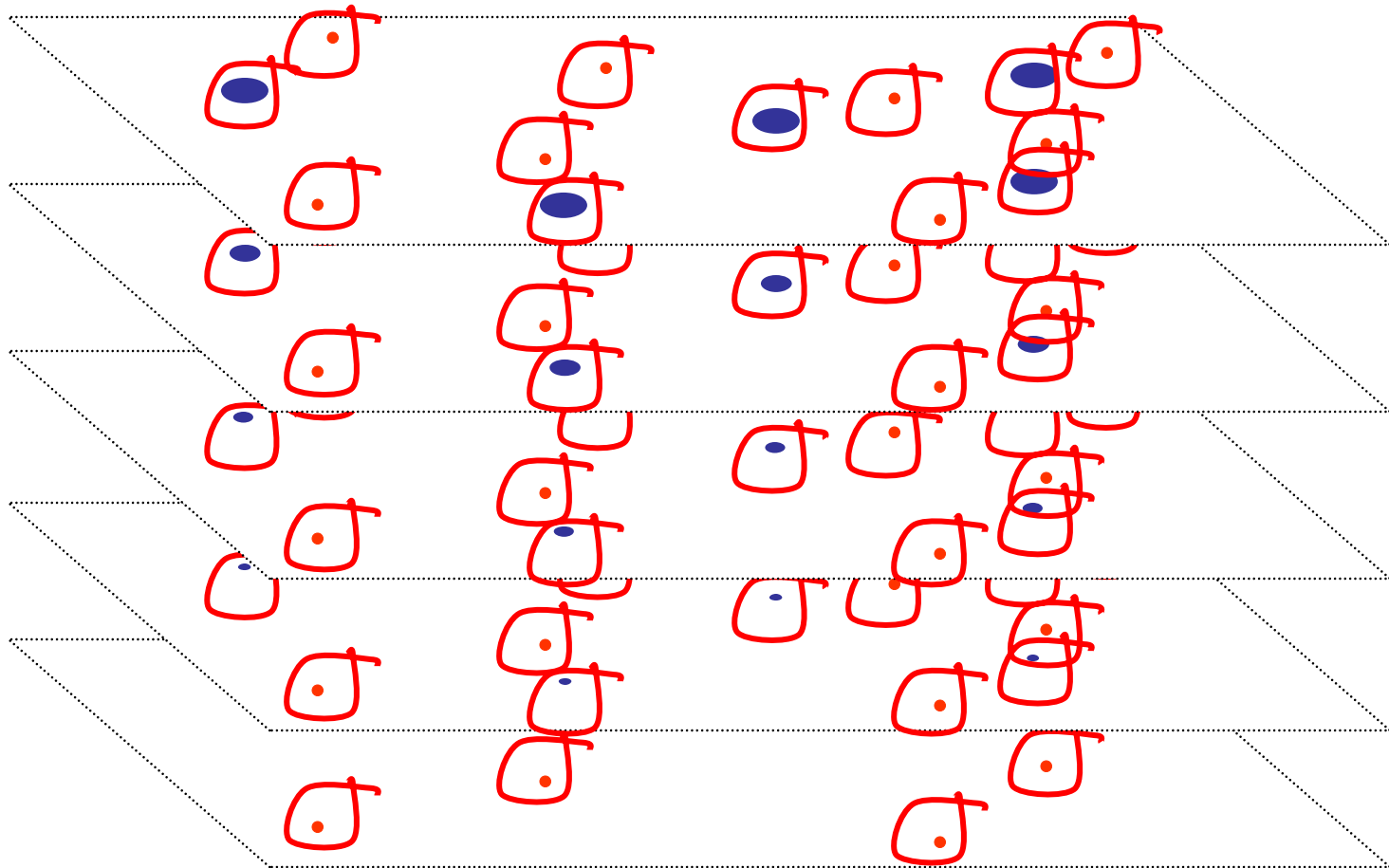
How the image analysis software enumerates growing microbes

Image analysis using Growth Direct software



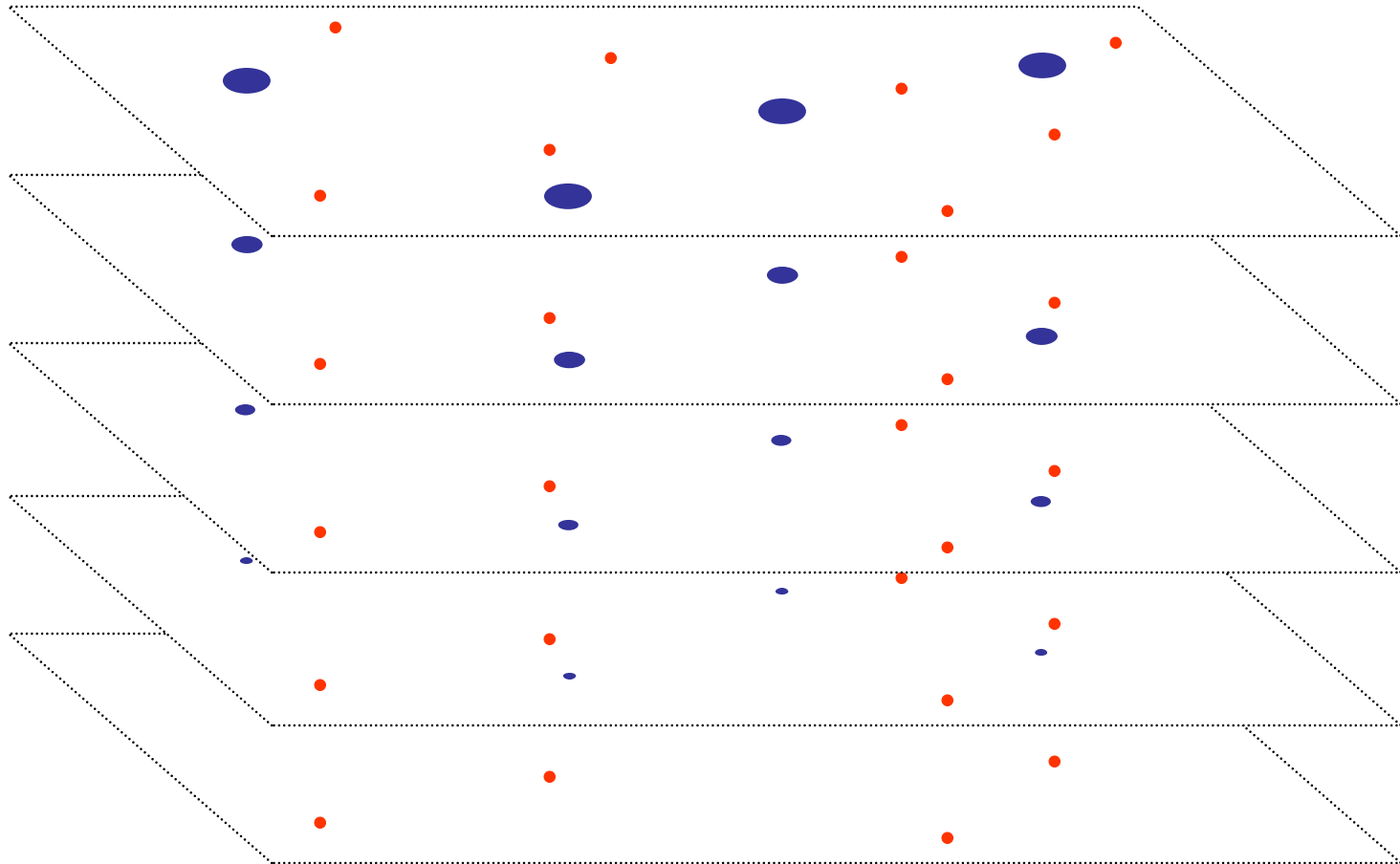
make a stack of images from the various time points

Image analysis using Growth Direct™ software



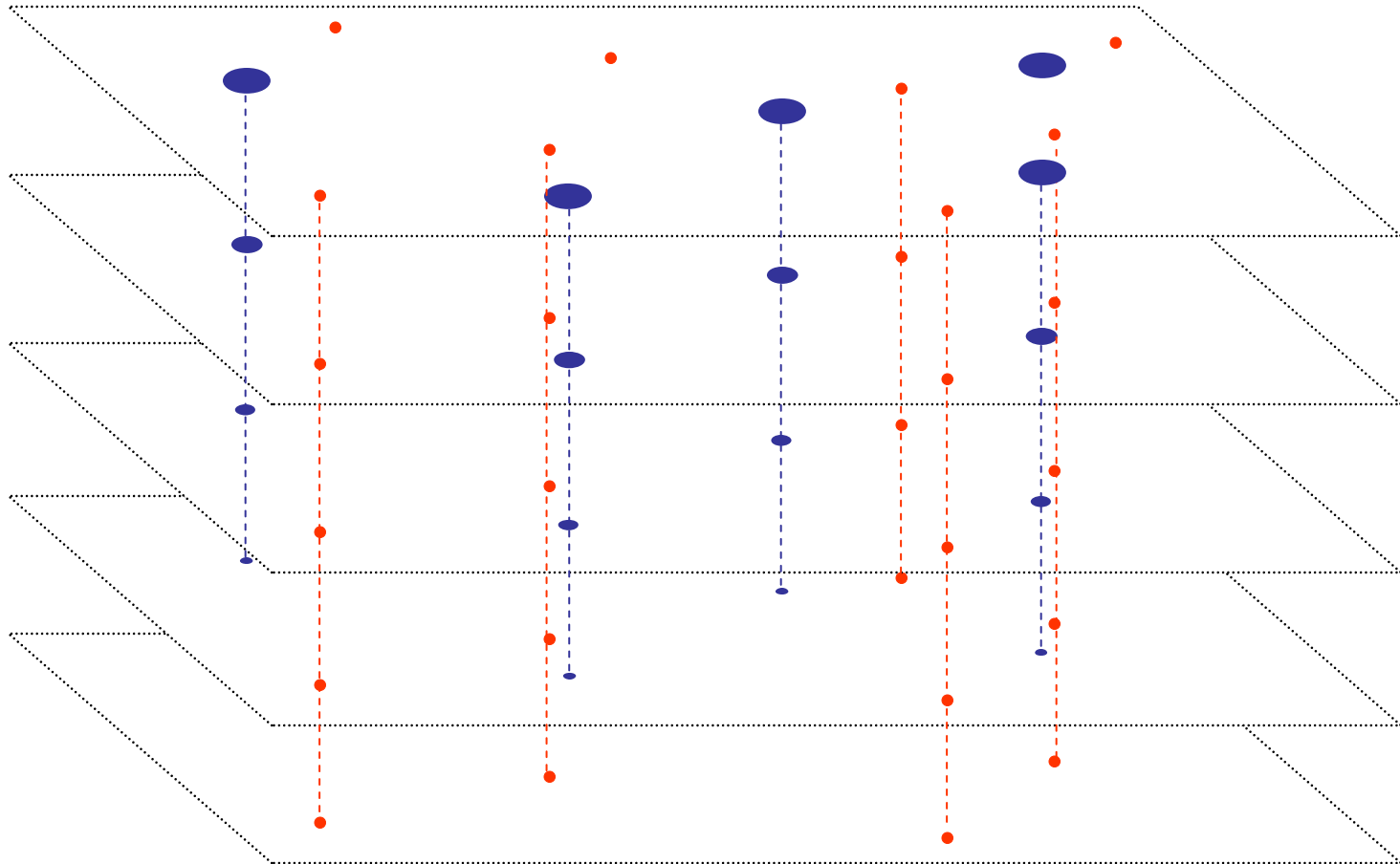
find objects on each image using image analysis software

Image analysis using Growth Direct™ software



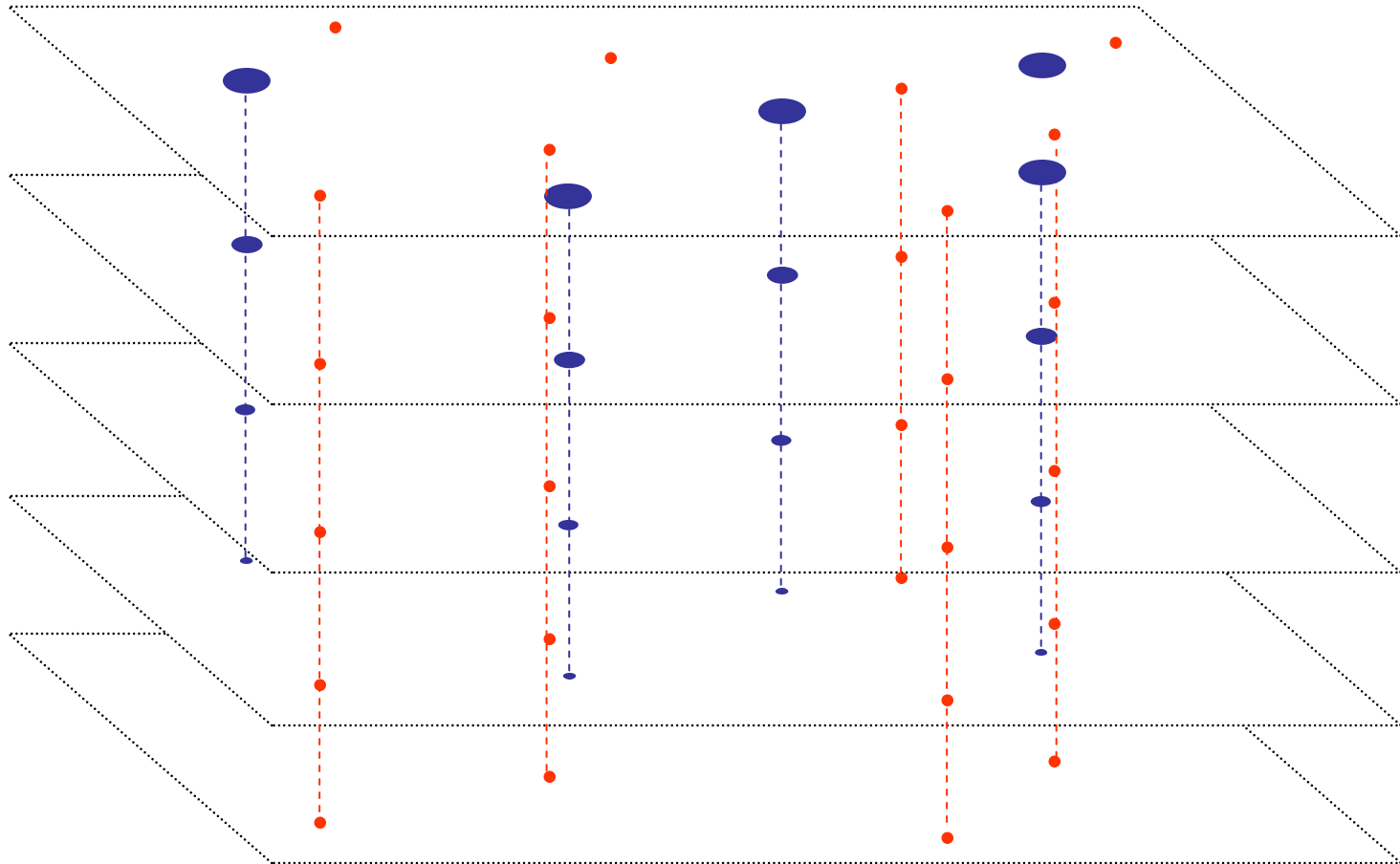
align images

Image analysis using Growth Direct™ software



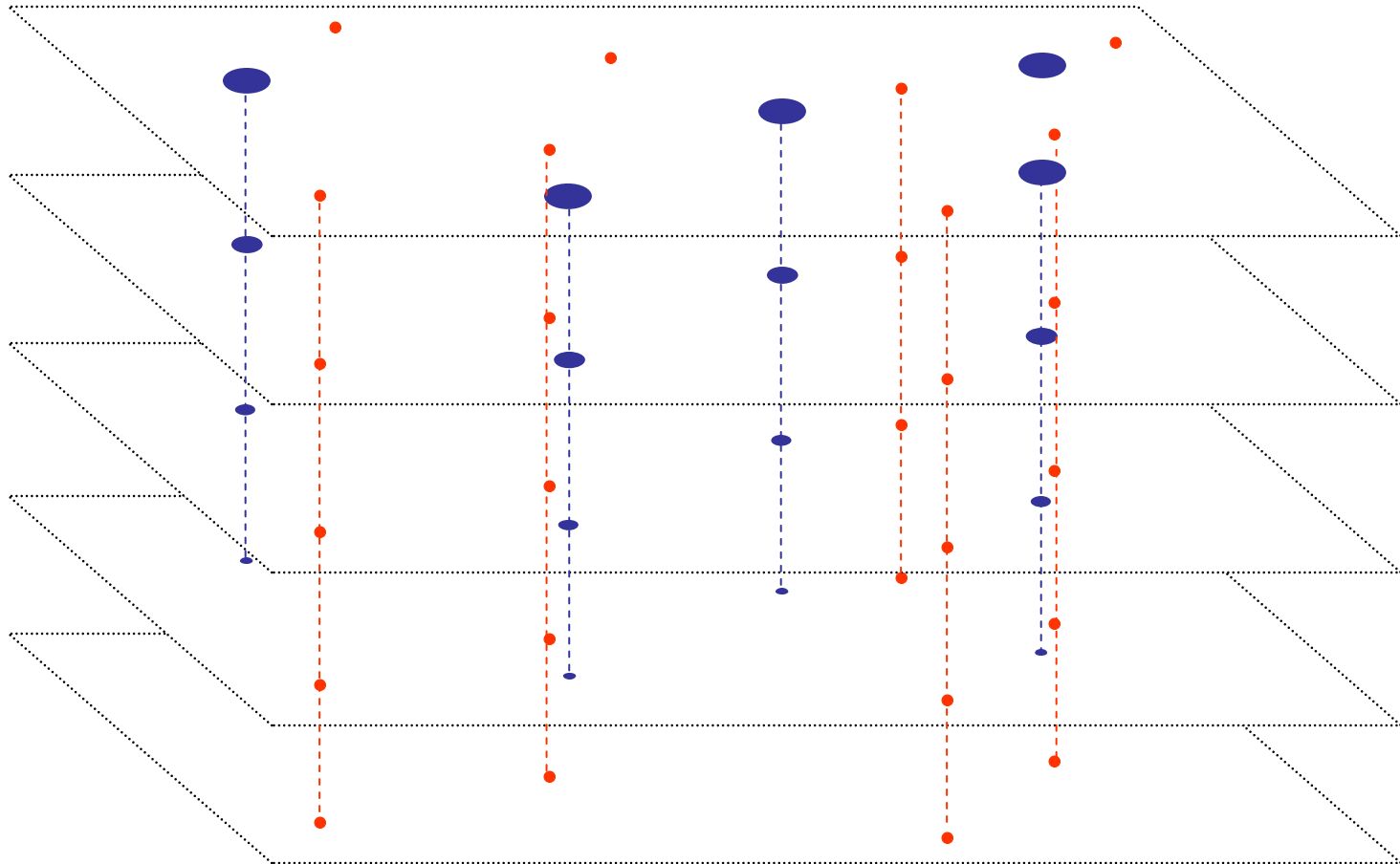
trace all objects backwards through time

Image analysis using Growth Direct™ software



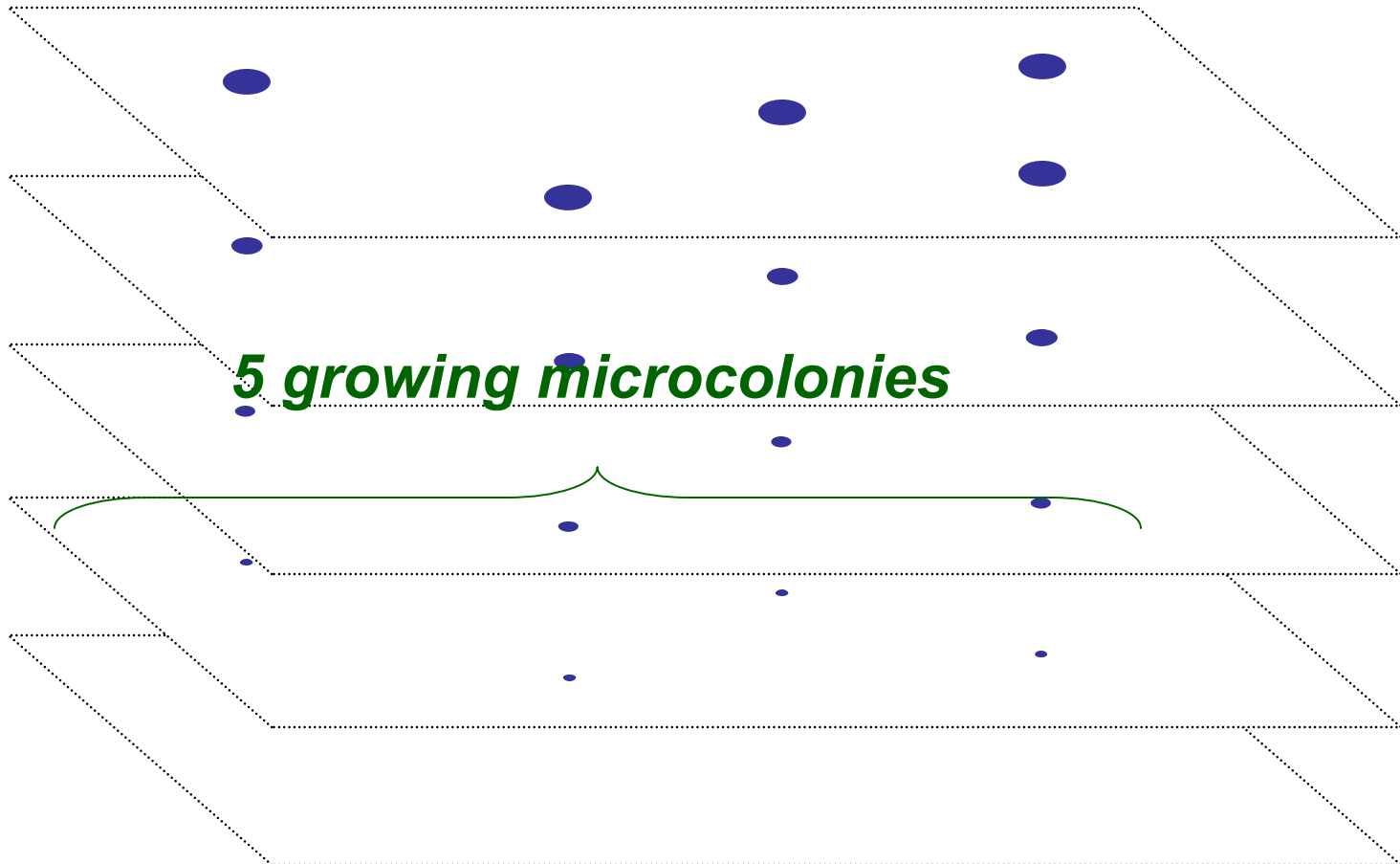
identify growing objects (intensity increases over time)

Image analysis using Growth Direct™ software



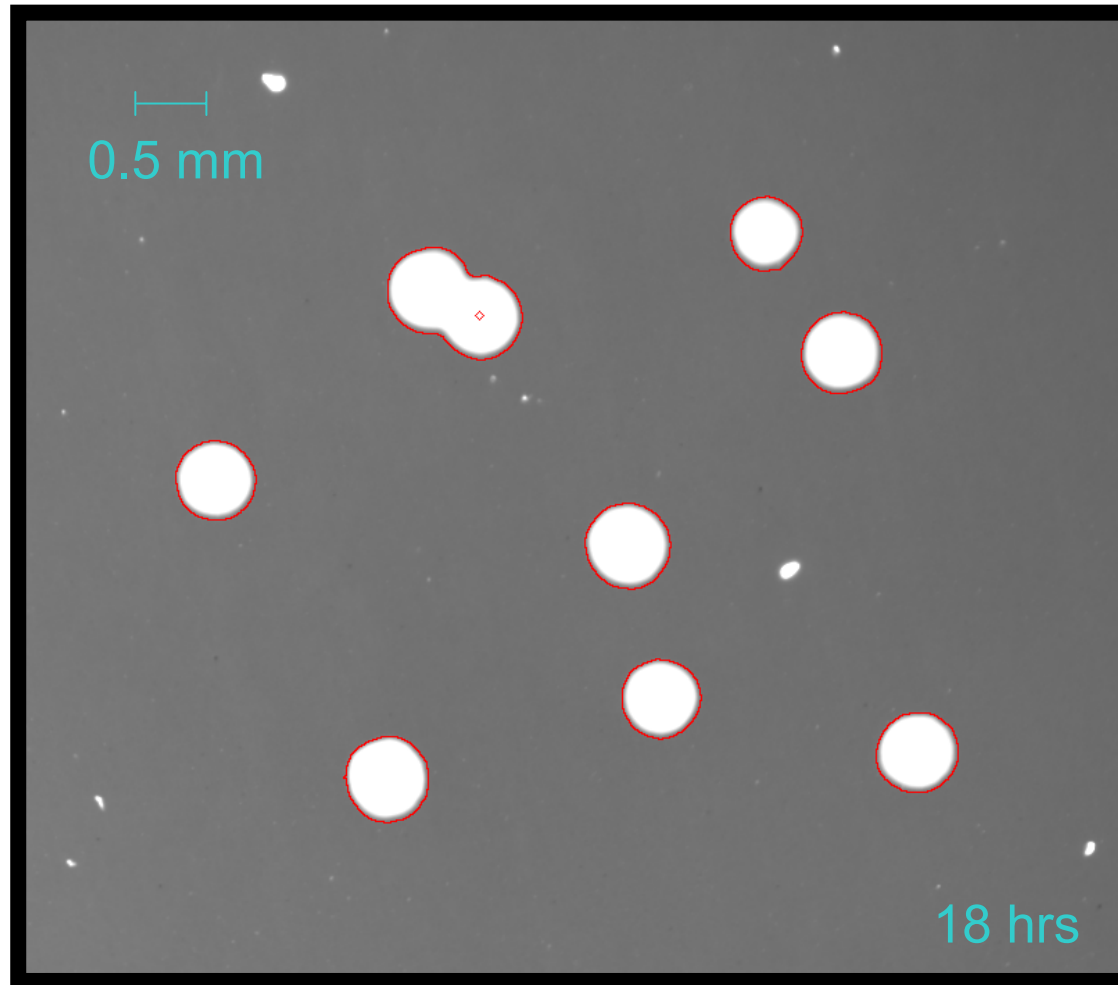
ignore debris (objects that do not grow over time)

Image analysis using Growth Direct™ software



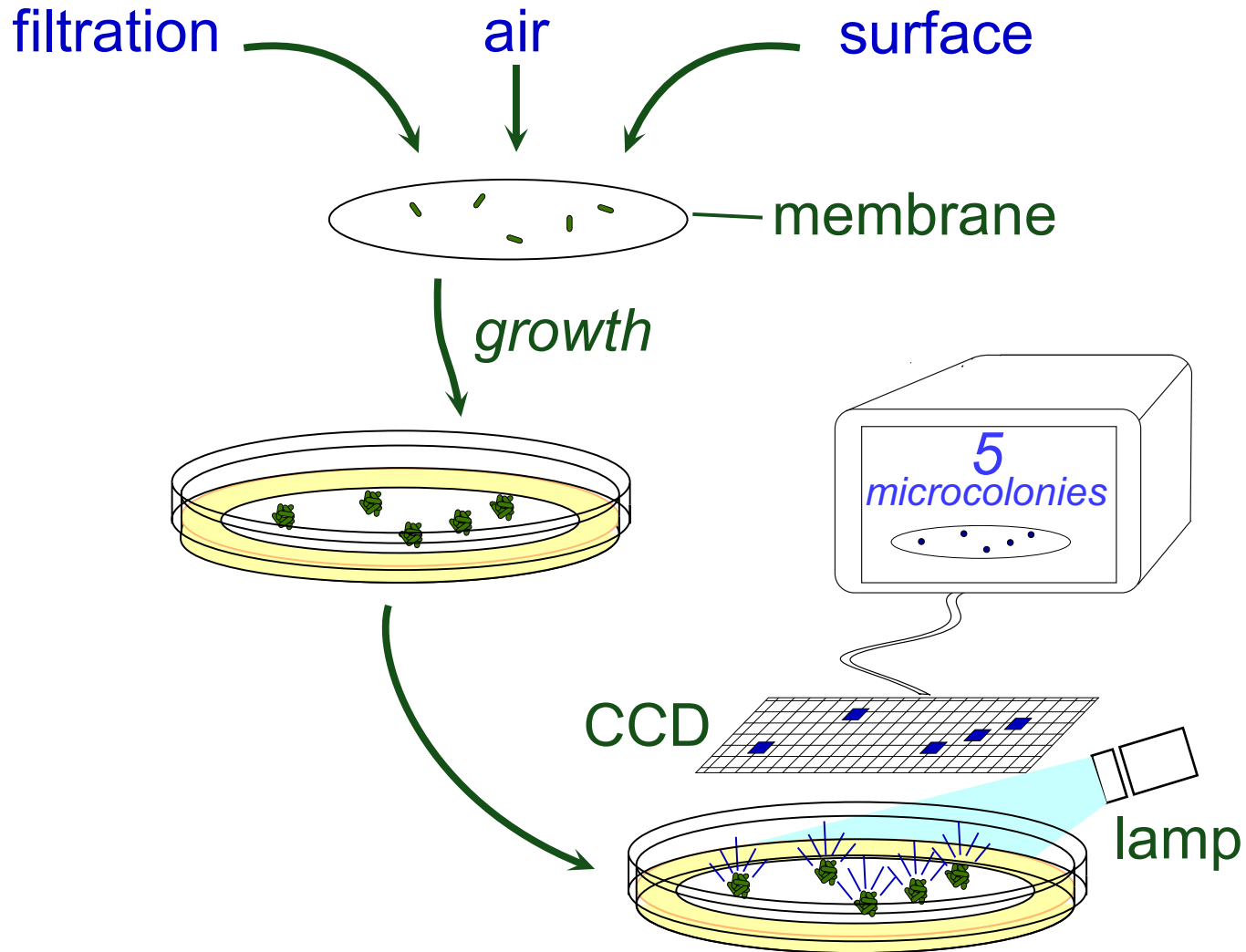
report number of growing objects

Accuracy: by analyzing image time series system counts growing colonies and ignores inanimate fluorescent debris



P. aeruginosa

The work flow of the automated compendial test



Labor savings and improved compliance from an automated compendial test

- labor savings
 - data acquisition is automated
 - documentation is electronic, and easily transferred to data management systems
- increased compliance
 - fewer data management errors
 - greater reproducibility

Automating the compendial test preserves its advantages while addressing its weaknesses

- captures the positive features of the compendial tests
 - non-destructive
 - ultra-sensitive (1 CFU)
 - breadth of testing applications
 - enumerates replicating cells
 - high throughput
 - no added reagents
 - industry standard media, membranes
- addresses the limitations of the compendial tests
 - automation: ↓labor, ↑compliance, ↑reproducibility
 - speed: saves days, generally ~50% faster

Bacteria detected by cellular autofluorescence

<i>Acidovorax delafieldii</i>	<i>Curtobacterium sp.</i>	<i>Proteus vulgaris</i>
<i>Acidovorax sp.</i>	<i>Deinococcus proteolyticus</i>	<i>Pseudomonas aeruginosa</i>
<i>Acidovorax temperans</i>	<i>Dermacoccus nishinomiyaensis</i>	<i>Pseudomonas fluorescens</i>
<i>Acinetobacter junii</i>	<i>Enterococcus faecalis</i>	<i>Pseudomonas putida</i>
<i>Afipia broomeae</i>	<i>Escherichia coli</i>	<i>Pseudomonas stutzeri</i>
<i>Arthrobacter sp.</i>	<i>Geobacillus stearothermophilus</i>	<i>Ralstonia pickettii</i>
<i>Bacillus cereus</i>	<i>Hydrogenophagea sp.</i>	<i>Rhodococcus erythropolis</i>
<i>Bacillus clausii</i>	<i>Hyphomicrobium sp.</i>	<i>Roseomonas gilardii</i>
<i>Bacillus fusiformis</i>	<i>Kocuria kristinae</i>	<i>Roseomonas sp.</i>
<i>Bacillus gibsonii</i>	<i>Kocuria rhizophila</i>	<i>Salmonella enterica</i>
<i>Bacillus licheniformis</i>	<i>Kytococcus sedentarius</i>	<i>Serratia marcesens</i>
<i>Bacillus megaterium</i>	<i>Macrococcus caseolyticus</i>	<i>Sphingomonas paucimobilis</i>
<i>Bacillus pumilus</i>	<i>Methylobacterium extorquens</i>	<i>Sphingomonas spp.</i>
<i>Bacillus sp.</i>	<i>Methylobacterium radiotolerans</i>	<i>Sphingomonas terrae</i>
<i>Bacillus subtilis</i>	<i>Microbacterium luteolum</i>	<i>Staphylococcus aureus</i>
<i>Bacillus vortex</i>	<i>Microbacterium maritypicum</i>	<i>Staphylococcus capitis</i>
<i>Bacteriodes fragilis</i>	<i>Microbacterium sp.</i>	<i>Staphylococcus epidermidis</i>
<i>Brachybacterium sp.</i>	<i>Micrococcus luteus</i>	<i>Staphylococcus equorum</i>
<i>Bradyrhizobium spp.</i>	<i>Moraxella osloensis</i>	<i>Staphylococcus haemolyticus</i>
<i>Brevibacterium sp.</i>	<i>Myxococcus xanthus</i>	<i>Staphylococcus hominis</i>
<i>Brevundimonas diminuta</i>	<i>Neisseria sp.</i>	<i>Staphylococcus saccharolyticus</i>
<i>Burkholderia cepacia</i>	<i>Paenibacillus lautus</i>	<i>Staphylococcus sp.</i>
<i>Caulobacter leidyii</i>	<i>Paenibacillus sp.</i>	<i>Staphylococcus warneri</i>
<i>Cellulomas sp.</i>	<i>Pantoea agglomerans</i>	<i>Streptococcus sp.</i>
<i>Chromobacterium violaceum</i>	<i>Paracoccus sp.</i>	<i>Streptomyces chrysolmalus complex</i>
<i>Clostridium sporogenes</i>	<i>Porphyromonas gingivalis</i>	<i>Streptomyces coelicolor</i>
<i>Corynebacterium sp.</i>	<i>Prevotella melaninogenica</i>	<i>Streptomyces sp.</i>
<i>Corynebacterium xerosis</i>	<i>Propionibacterium acnes</i>	<i>Vibrio natriegens</i>
<i>Corynebacterium pseudodiphtheriticum</i>		

Fungi detected by cellular autofluorescence

Alternaria alternata

Alternaria geophila

Arthrinium sacchari

Aspergillus flavus

Aspergillus fumigatus

Aspergillus niger

Aspergillus sp.

Aspergillus versicolor

Aureobasidium pullulans

Candida albicans

Candida parapsilosis

Chaetomium globosum

Cladosporium herbarum

Epicoccum nigrum

Fusarium solani

Penicillium camemberti

Penicillium chrysogenum

Penicillium corylophyllum

Penicillium notatum

Penicillium roquefortii

Rhizopus oligosporus

Saccharomyces cerevisiae

Schizophyllum commune

Schizophyllum fasciatum

Schizosaccharomyces pombe

Sporidiobolus johnsonii

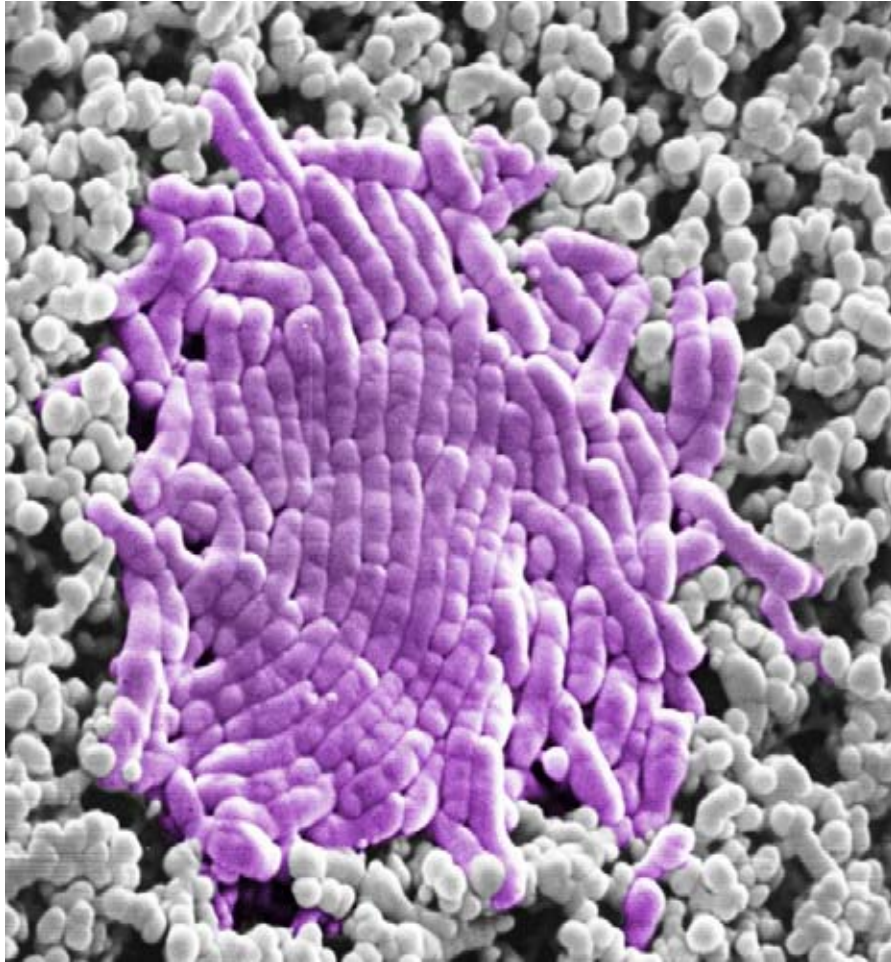
Sporotrichum pruinosum

Trichoderma asperellum

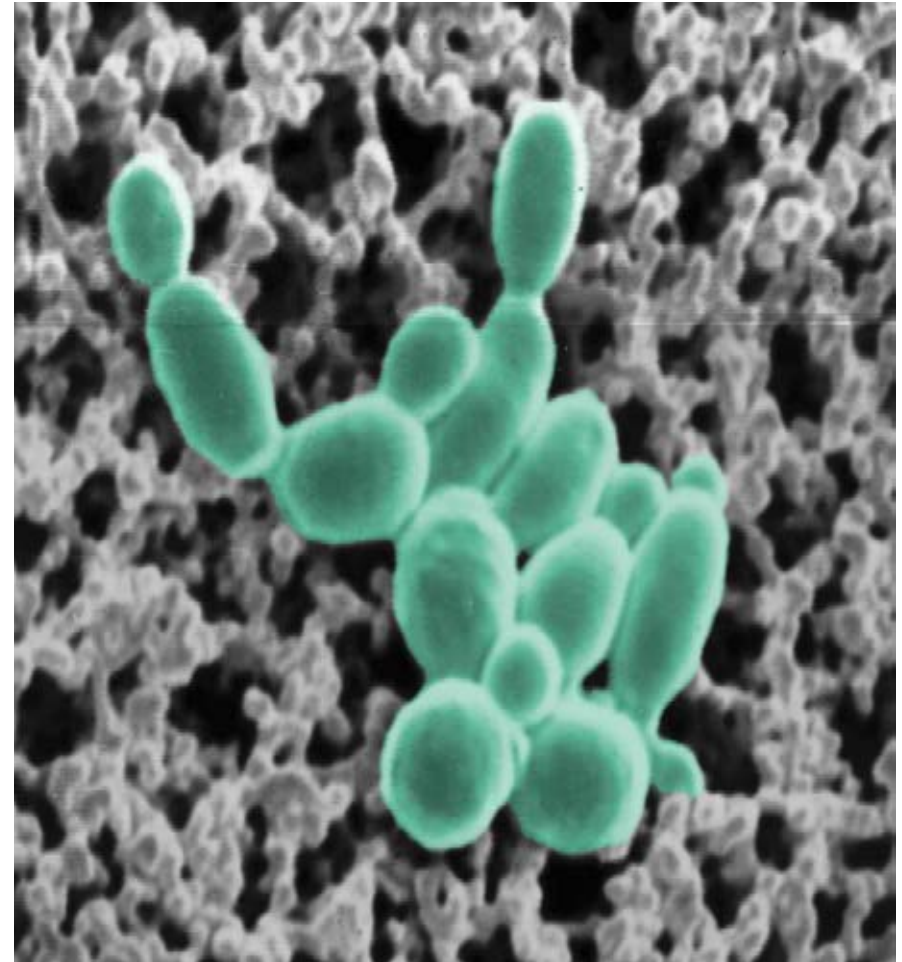
Zygosaccharomyces rouxii

Time savings: the system detects microscopic microcolonies (scanning EM images)

┌ 1 micron



Escherichia coli (~120 cells)

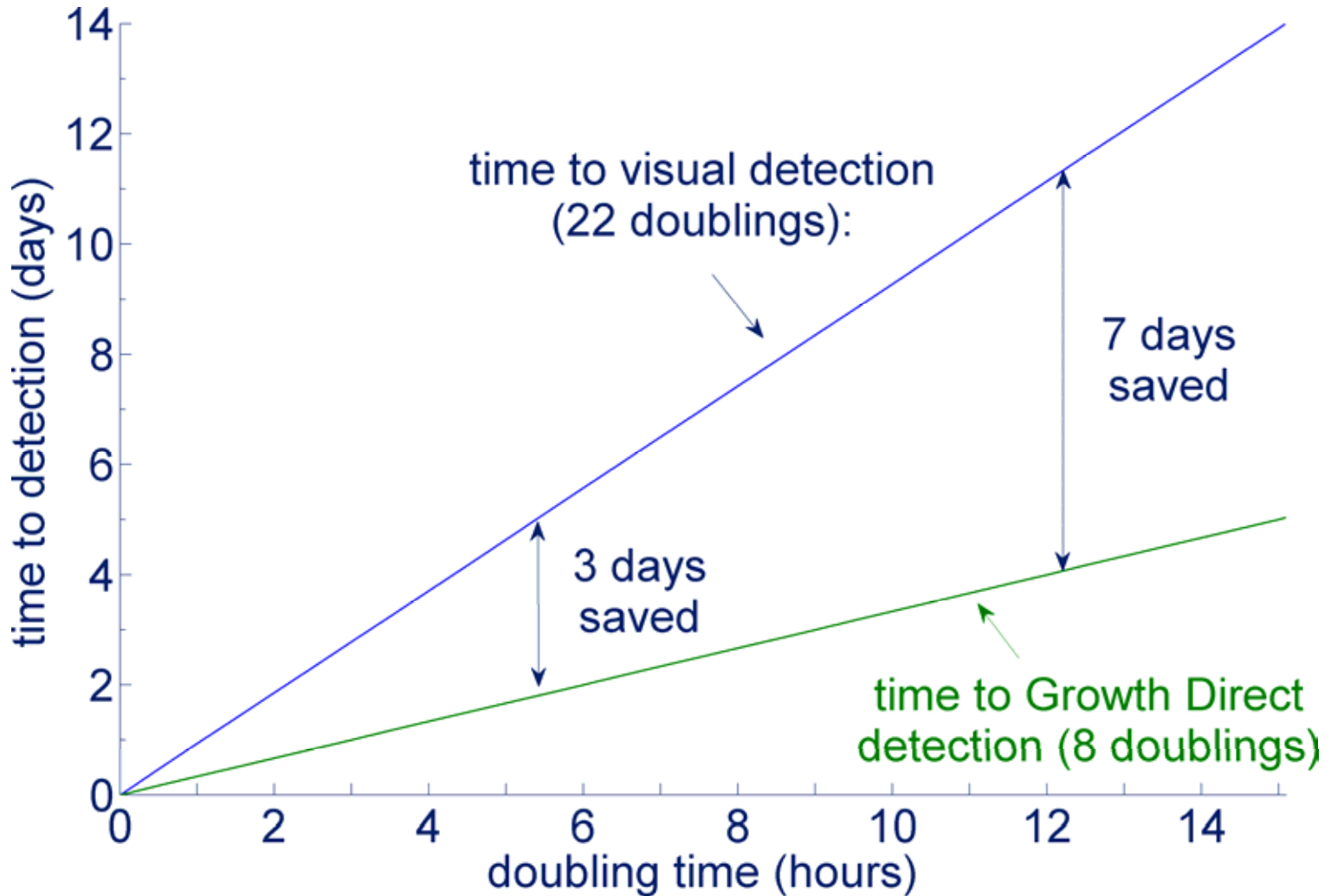


Candida albicans (~12 cells)

The automated compendial method saves **days** for **slow growing** strains

	Growth Direct (days)	Visual (days)	Days saved
<i>Methylobacterium extorquens</i>	2.6	17.2	14.6
<i>Bacteroides vulgatis</i>	0.9	7	6.1
<i>Mycobacterium chelonae</i>	1.9	6.7	4.8
<i>Proionibacterium acnes</i>	0.9	3.6	2.7
<i>Deinococcus proteolyticus</i>	1.6	4	2.4
<i>Mycoplasma bovis</i>	1.3	3.7	2.4
<i>Aspergillus versicolor</i>	1.5	3.6	2.1
<i>Ralstonia picketii</i>	1.1	3	1.9
<i>Aspergillus niger</i>	0.8	2.4	1.6
<i>Clostridium sporogenes</i>	0.6	1.8	1.2

Time savings is greatest for slow growing microbes



Water testing

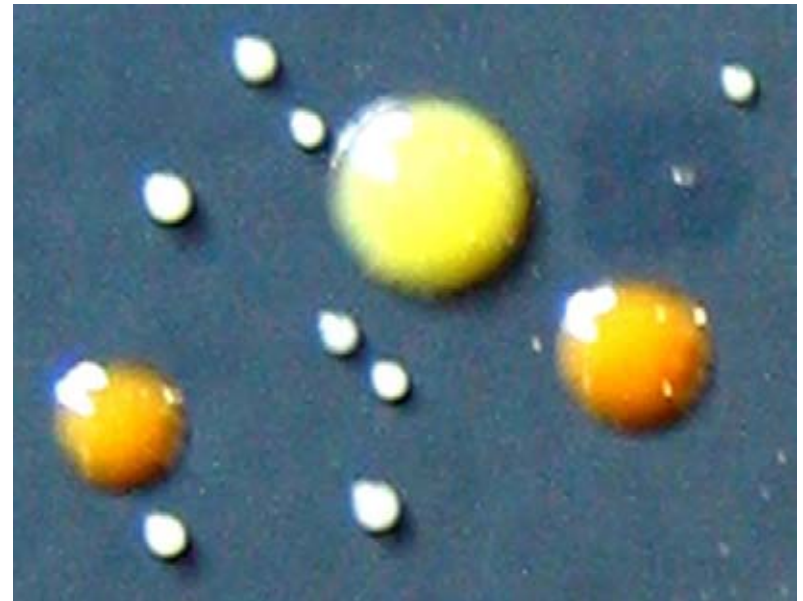
Rapid detection of water microbes: autofluorescent detection detects the same colonies that later become visible by eye

Growth Direct microcolonies



2.5 days

visual plate counting

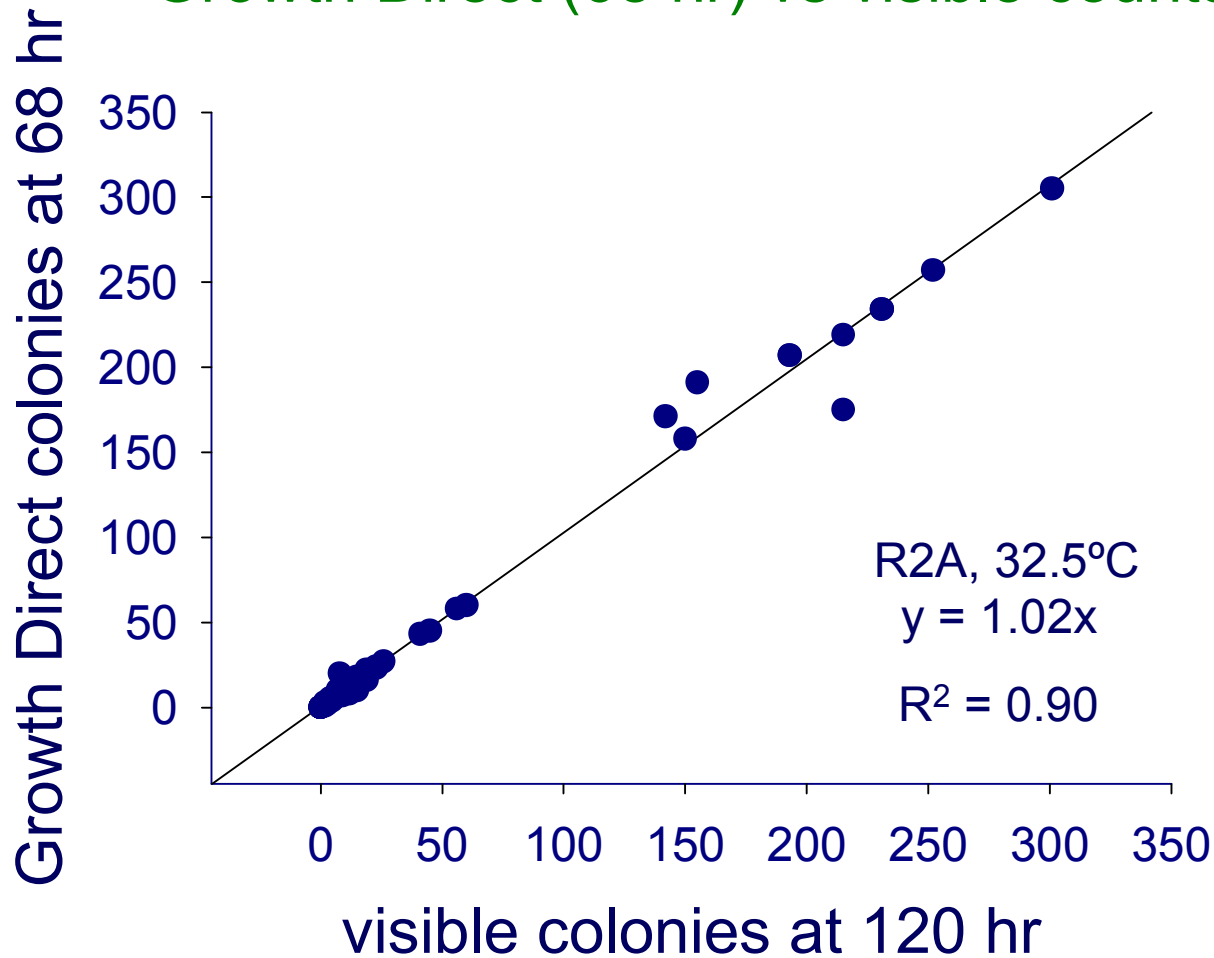


5 days

sample: purified water from a pharmaceutical facility

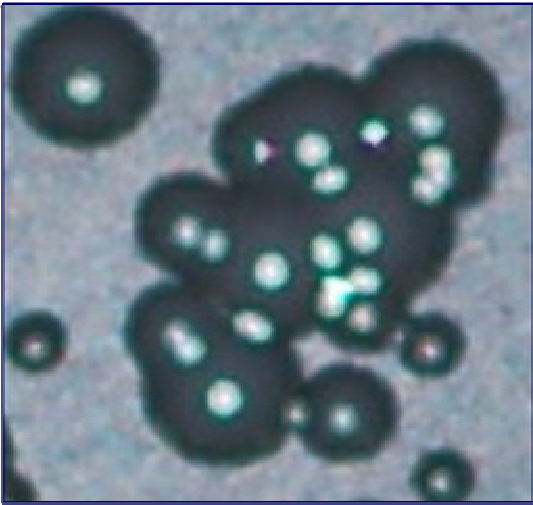
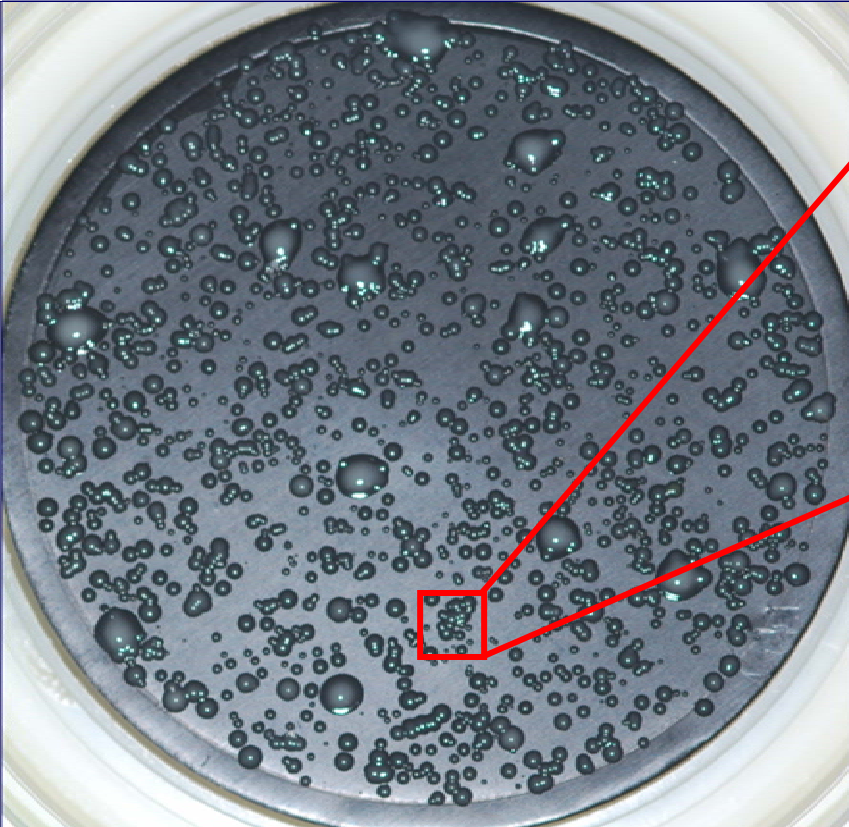
Correlation of Growth Direct and visible counts in pharma water samples

Growth Direct (68 hr) vs visible counts

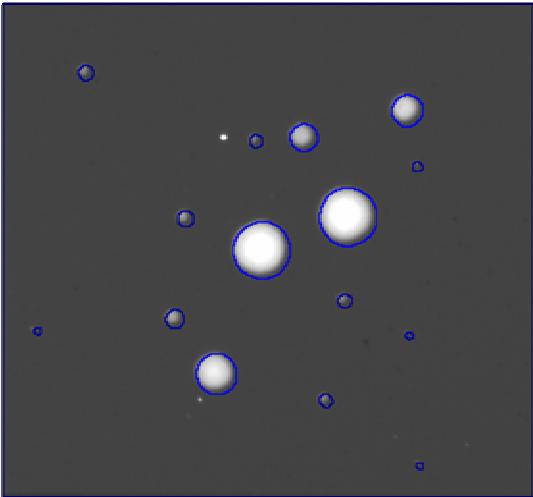


Accuracy: resolving at the microcolony stage colonies that are uncountable by traditional visible plate

visual plate counting (5 days)



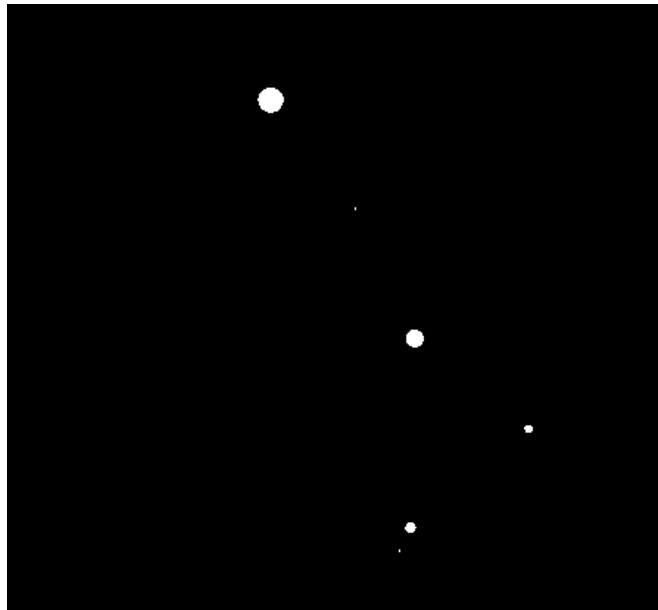
Growth Direct (1.5 days)



Air monitoring

Rapid detection of airborne microbes at a pharma plant

Growth Direct microcolonies



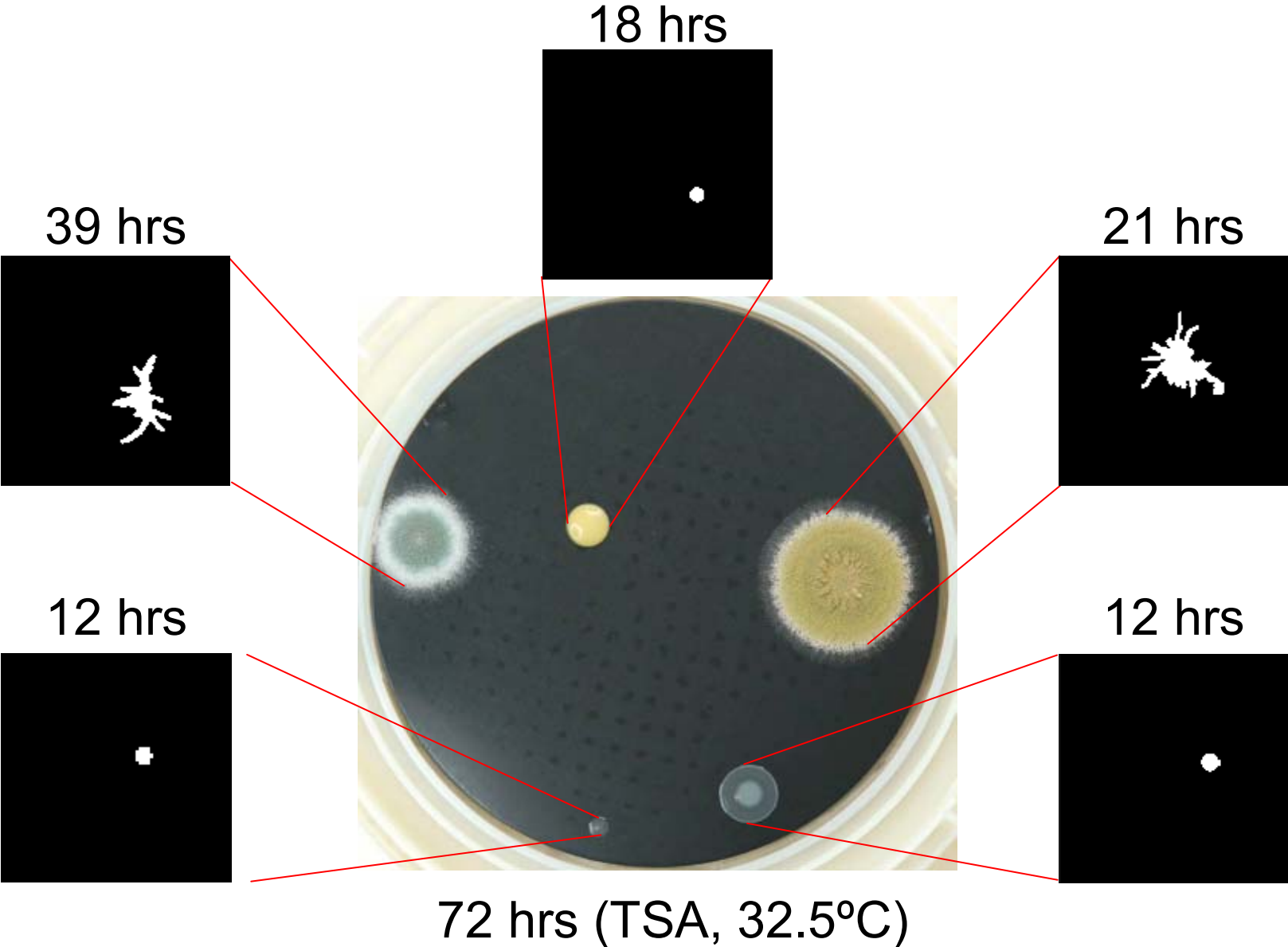
20 hr

visual plate counting

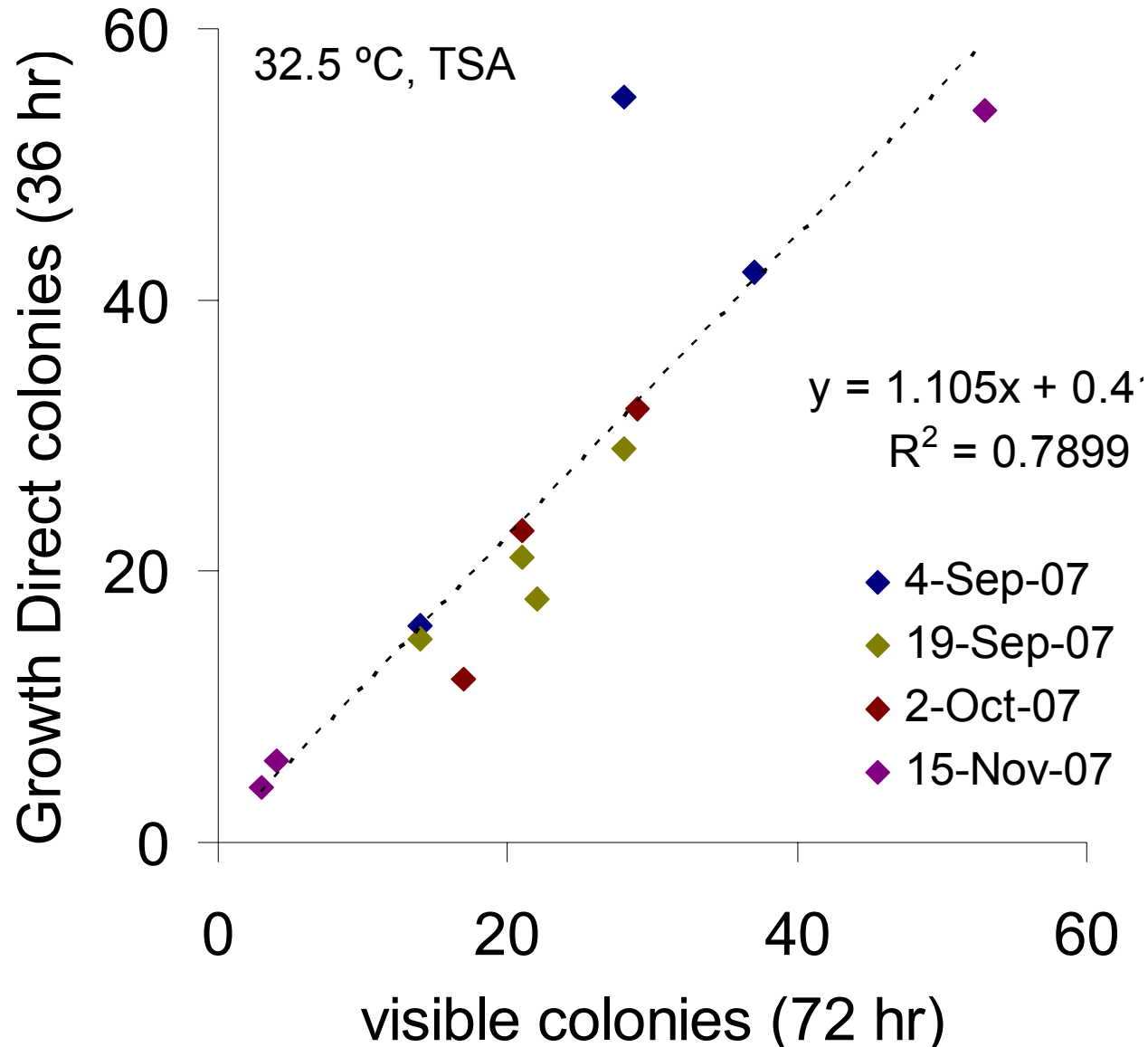


72 hr

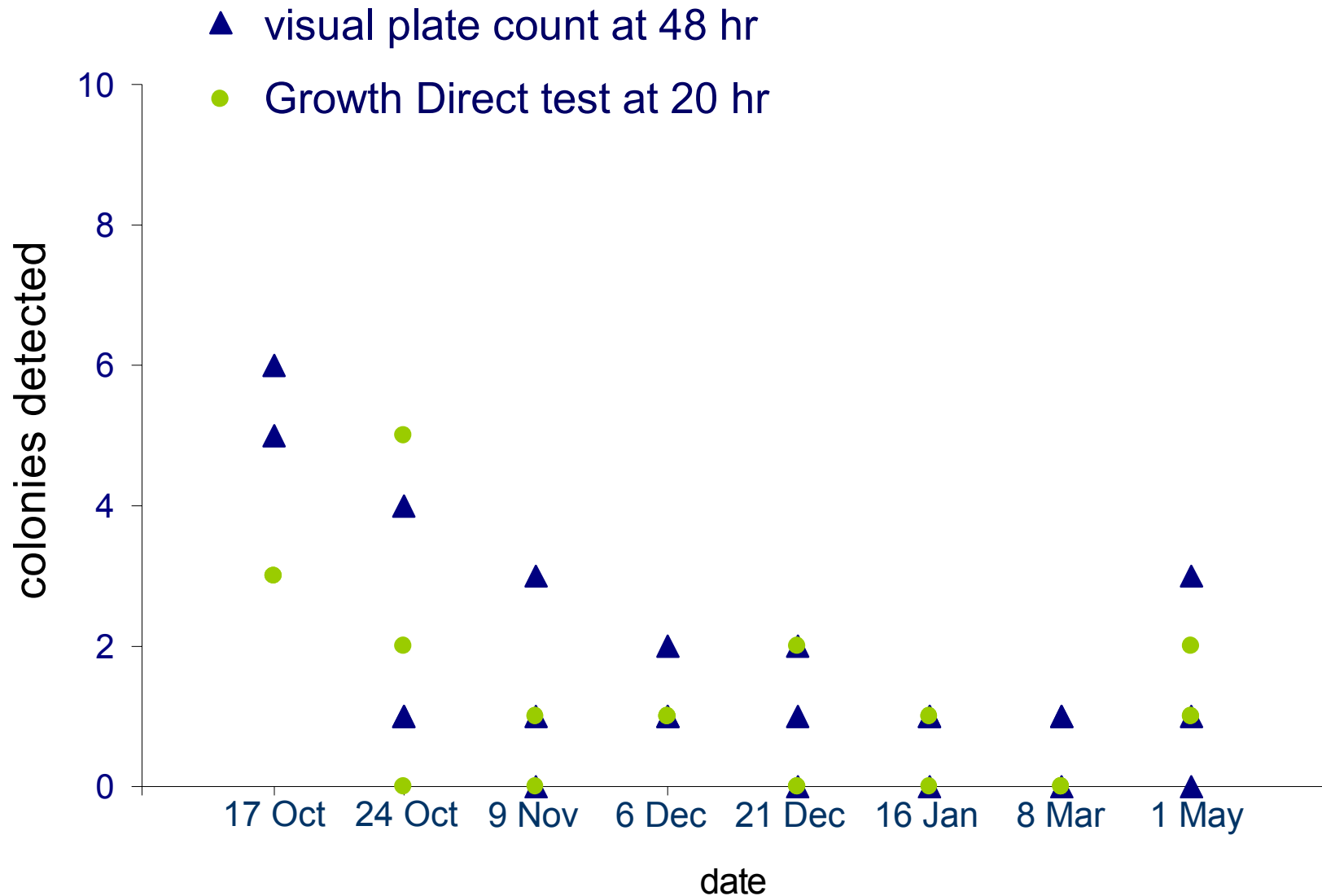
Rapid detection of diverse airborne microbes at a pharma facility



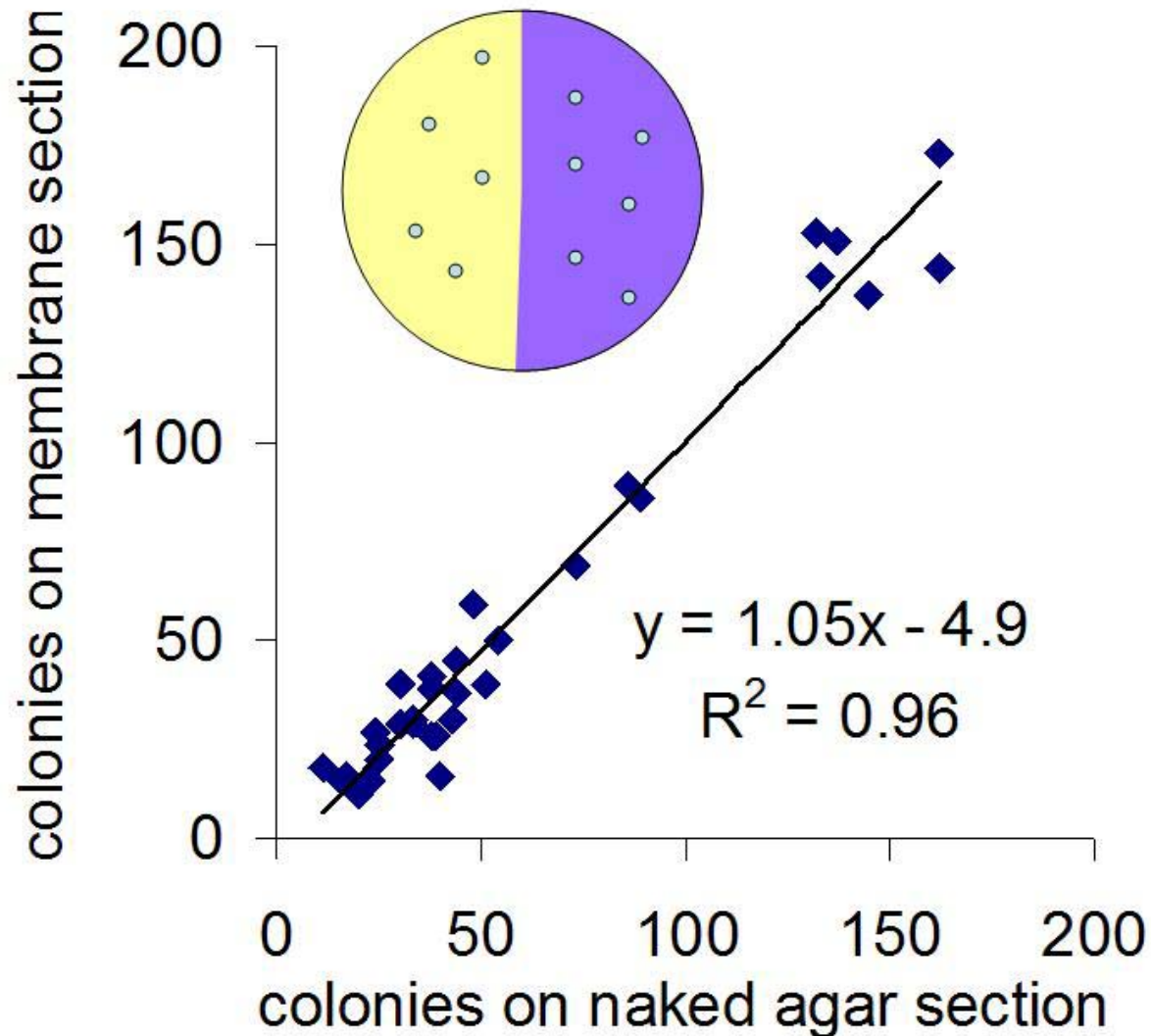
Air monitoring: co-trending of rapid (1.5 day) and traditional (3 day) tests at a pharma facility



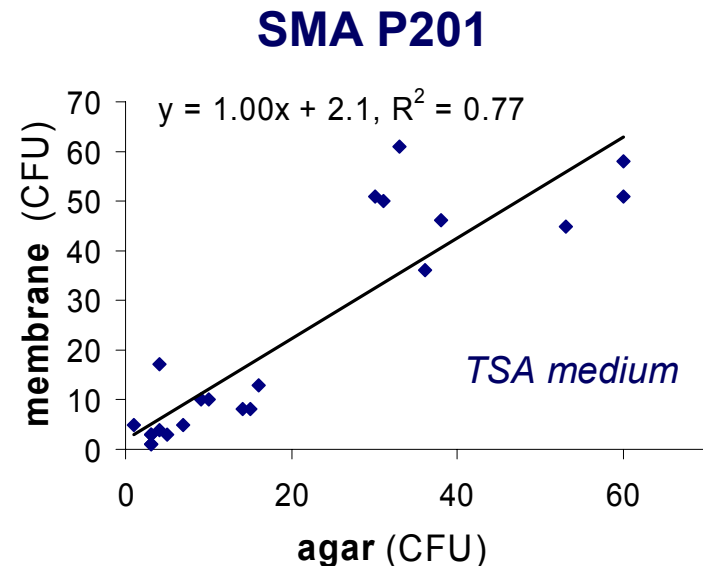
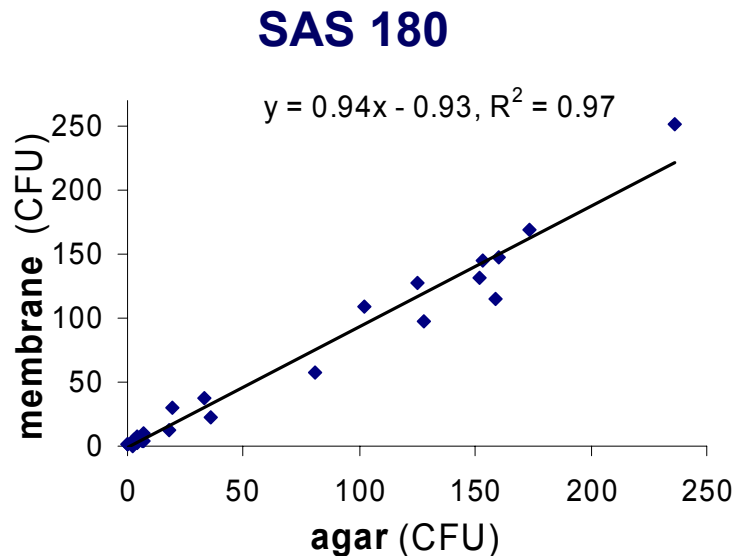
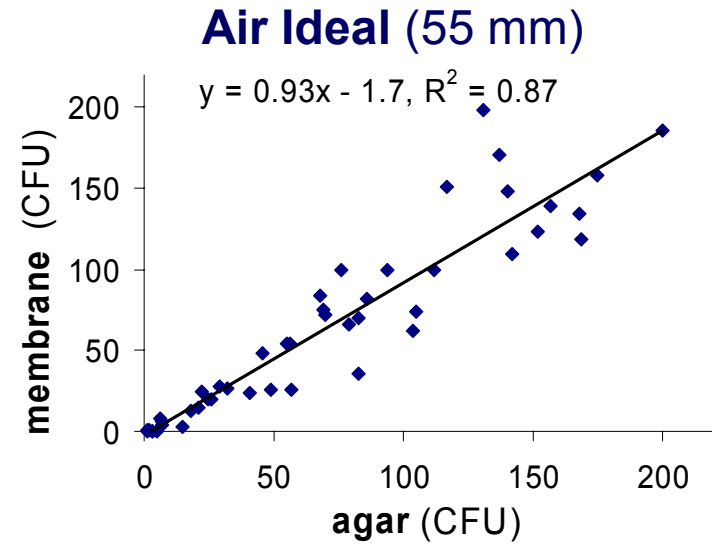
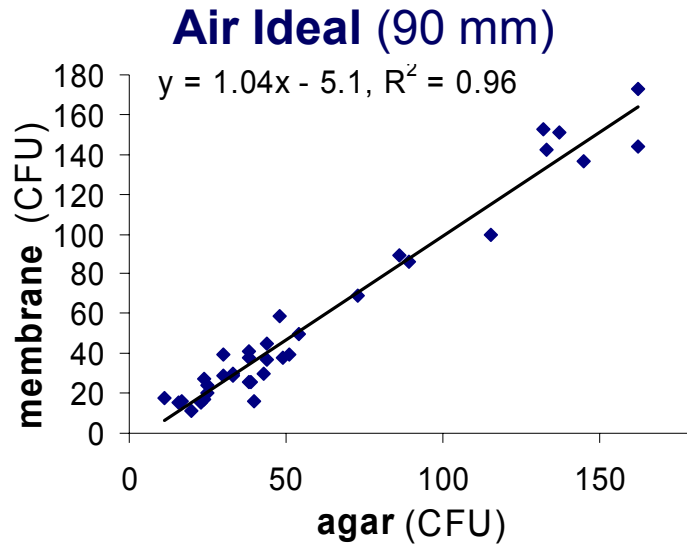
Air monitoring: co-trending of rapid (1 day) and traditional (2 day) tests at a pharma facility



Comparing recovery on membranes and agar in air testing using a “half membrane” strategy



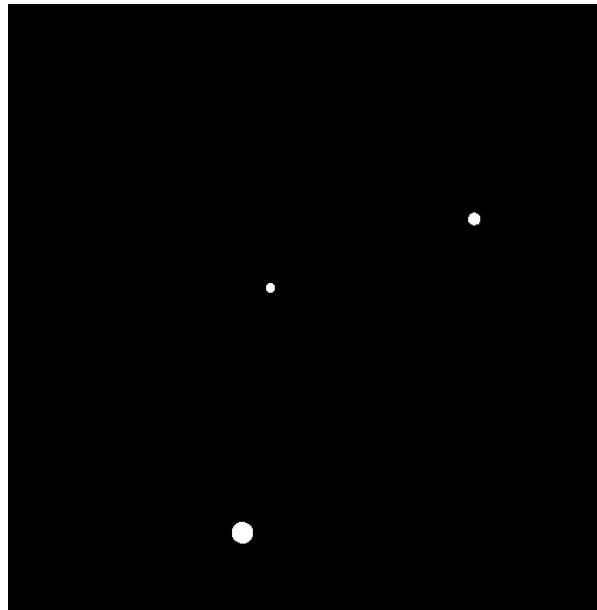
Various air samplers, “half-membrane” experiments show equivalent recovery on membrane and agar



Surface monitoring

Rapid detection of microbes on surfaces at a pharma site

Growth Direct microcolonies



15 hr

visual plate counting

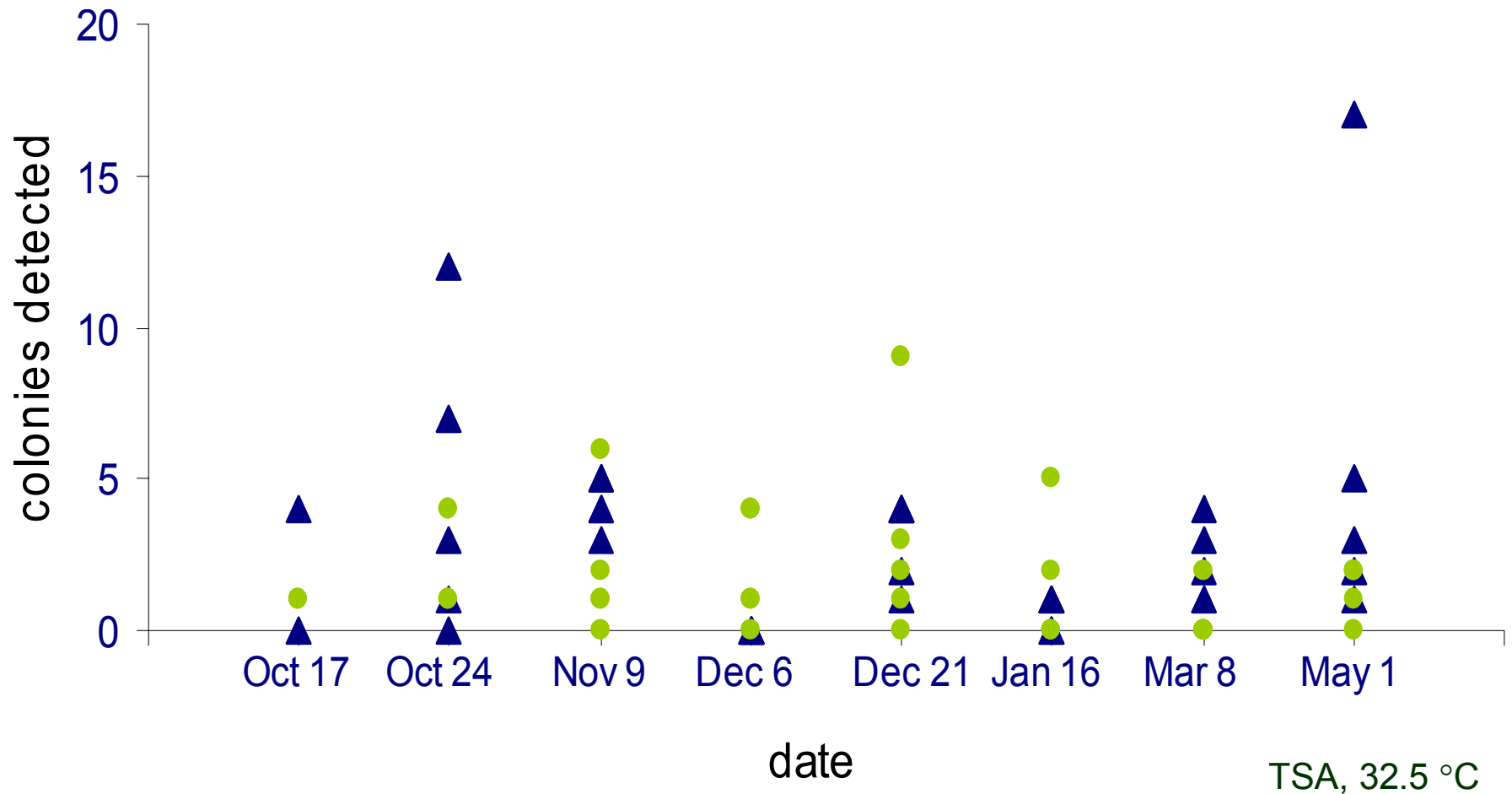


72 hr

Surface testing: co-trending of rapid (1 day) and traditional (2 day) tests at a pharma facility

▲ visual plate count at **48 hr**

● Growth Direct test at **24 hr**



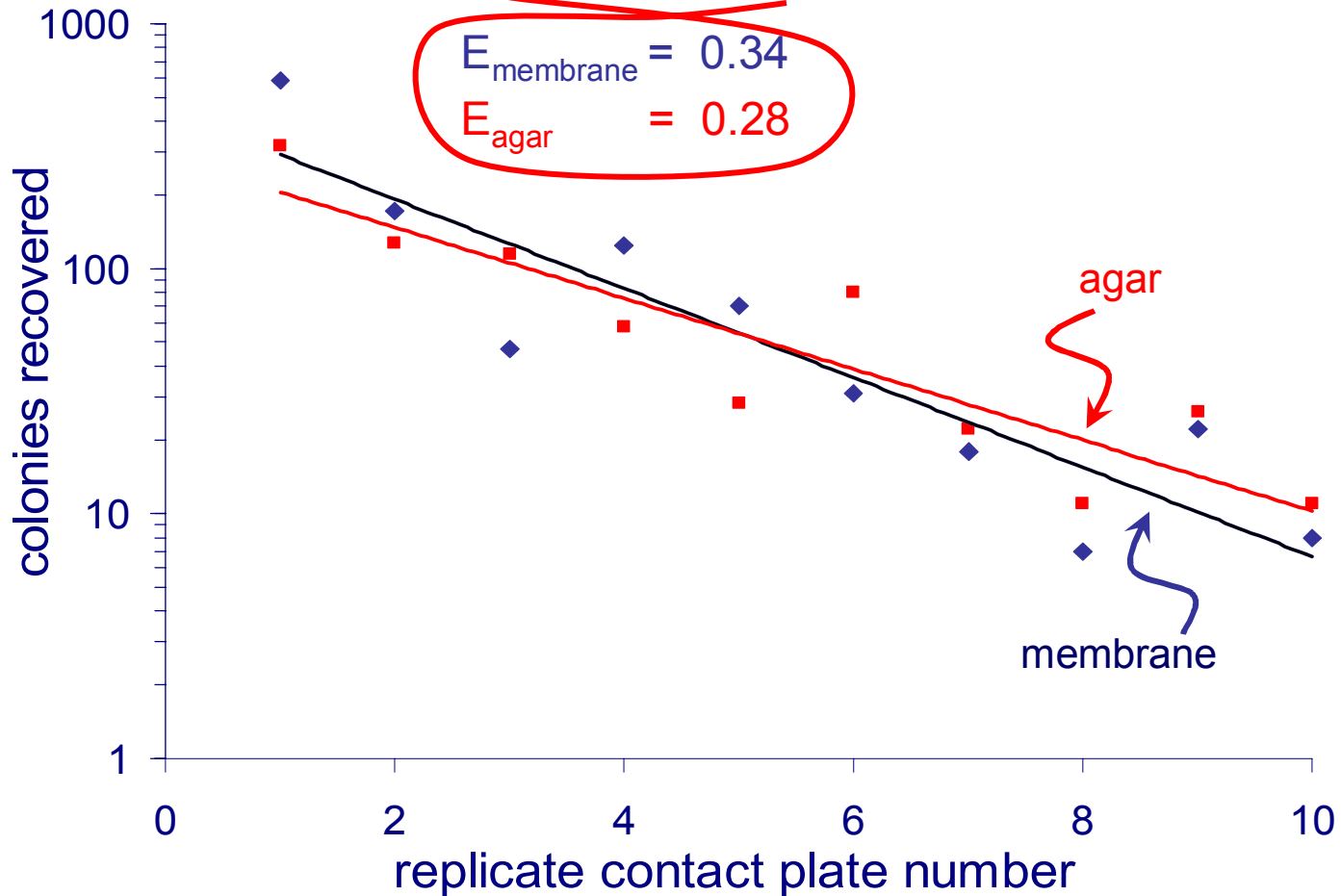
Comparing recovery on membranes and agar in surface testing using capture efficiency (Whyte et al, 1989)

Efficiency (E) = fraction recovered of total microbes/
replicate

- Sample multiple times on same location (e.g. 5 replicates)
- Incubate
- Count each plate

Comparing efficiency of recovery for surface contact plates: membrane Vs agar

Efficiency (E) = fraction recovered of total microbes/ replicate
 $E = [1 - \log(\text{slope})]$



Surface contact testing: equivalent capture efficiencies on membranes vs. agar

Surface	average capture efficiency	
	membrane	agar
stainless steel 12 sites	0.40 ± 0.13	0.38 ± 0.11
glass 10 sites	0.38 ± 0.12	0.49 ± 0.07
tyvek 8 sites	0.32 ± 0.13	0.31 ± 0.10
plexiglass 10 sites	0.40 ± 0.08	0.40 ± 0.09
latex gloves 9 “thumbs”	0.26 ± 0.09	0.32 ± 0.10

Validation Question - Growth Direct System, New Technology?

- Growth Direct is not an alternative technology
 - it is based on standard USP growth based membrane filtration methods
 - the results are given as CFU's.
- The “novel” Growth Direct is an automated compendial method:
 - **the system is an “Automated” colony counter and can be linked to the USP Chapter <16> Automated Methods of Analysis.**
 - validation requires proof that the camera sees as many micro-colonies as the eye would see colonies on the membrane surface.
 - Performance Qualification would follow standard requirements in chapter <1227>, <61> etc.
 - other validation components are standard incubator and software validation protocols.

Summing up

- Advantages of the an automated compendial enumeration method:
 - addresses same broad spectrum of QC applications as the compendial method
 - sensitive digital imaging detects microcolonies
 - non-destructive, compatible with microbial ID
 - equivalent counts to current method
- Autofluorescence-based detection offers equivalent results with substantial time savings for environmental applications:
 - water
 - air
 - surfaces

Environmental monitoring using a rapid non-destructive automated compendial method

