



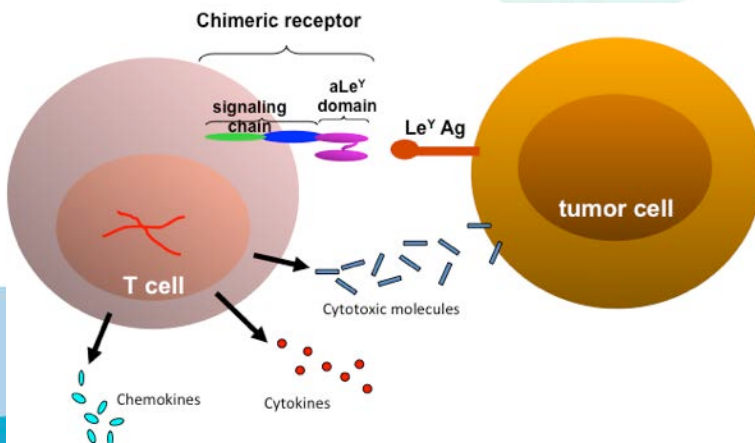
## T-cells and cancer- new therapies...

Dominic Wall PhD FFSc (RCPA)  
CSO  
Cell Therapies Pty Ltd



# Immunotherapy expertise

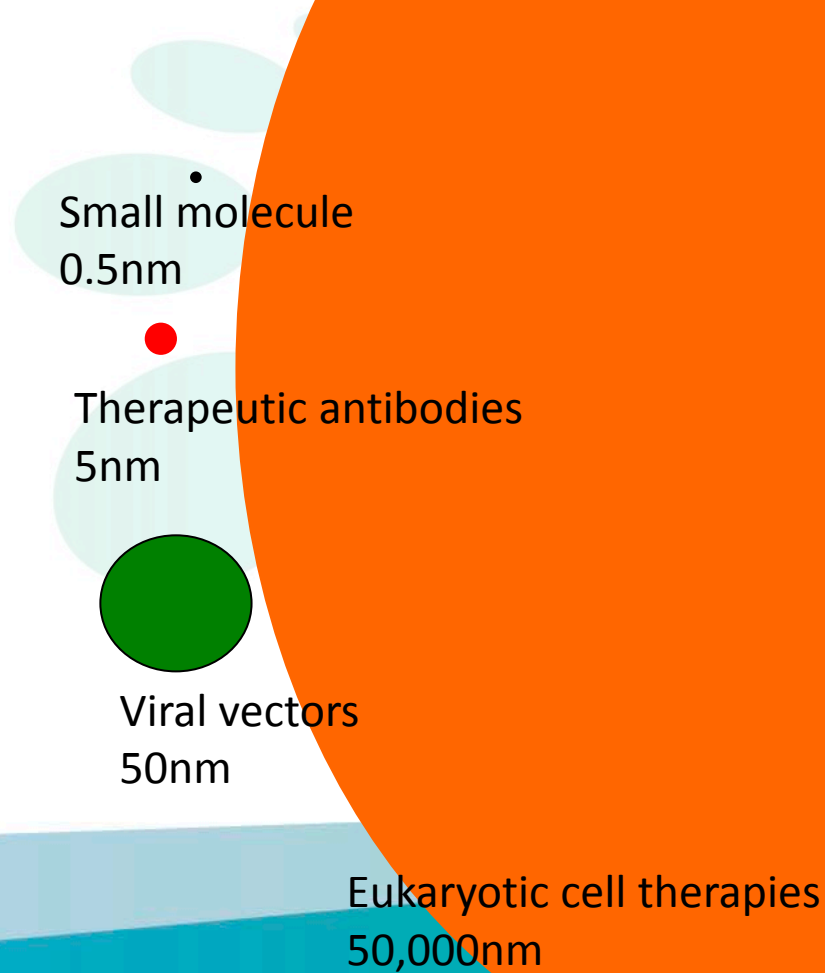
- Numerous immunotherapy trials since 2001- ranging from artificial APCs, cell banking of vaccine cell lines, DCs for cancer and infectious diseases through to gene modified T cells for patients locally, regionally and internationally
- Tech transfer of immunotherapy projects to EU and US and vice versa
- Secured CTX approval for HCV on behalf of academics centers including oversight of production of therapeutic peptides and proteins
- Approvals secured for 1<sup>st</sup> CAR-T cell CTX in Australia- 2006 onwards
- Currently supporting commercial and non-commercially sponsored CAR-T trials in solid cancers and haematology
- Specialist network support for cell harvesting & apheresis & cryopreservation in Australia and Rest of World (EU, Eastern Europe/ASEAN/Japan)
- Management of therapeutic NLRDs and DNIRs and TGA manufacturing approvals (when required)
- Additional modalities- advanced analytics/patient monitoring/in vivo cell tracking



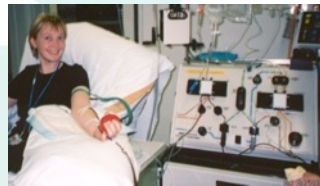
Human in vivo cell tracking of CAR-T cells, 22hrs post infusion

# Relative complexity

## Cells vs drugs



# Inherent challenges for cell & tissue products



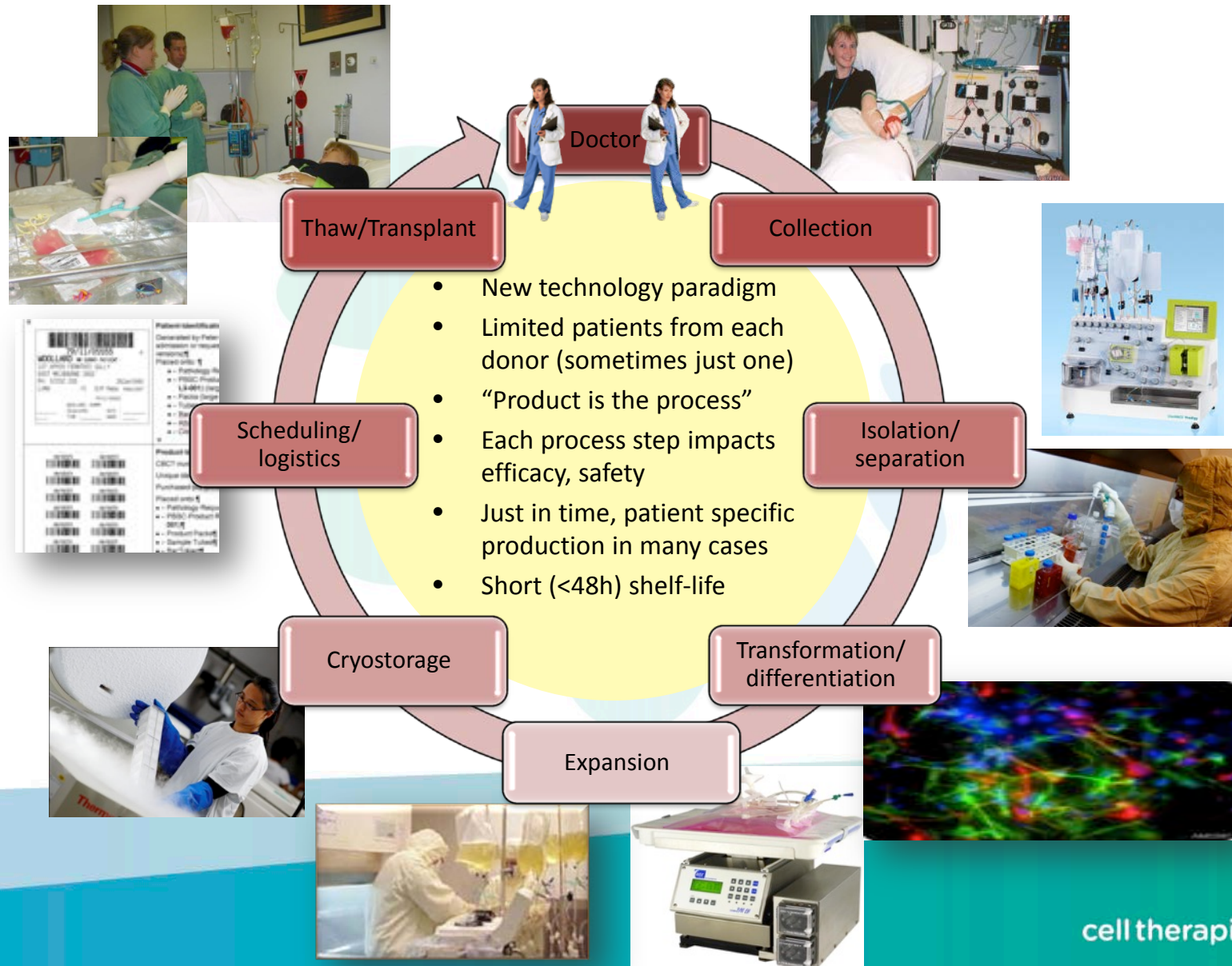
## Medicinals

- No collections/donors
- Large lots
- high throughput
- Terminal sterilization
- Automated
- control of starting materiel
- Stable protocol
- unknown recipient
- Fixed volumes/inoculums
- Control of solutions

## Cells and Tissue

- Donors and collections
- single product lots, high value batches
- low throughput
- Partial closed system, no term sterile
- Traditionally labour intensive
- limited control of starting materiel
- Evolving research based protocols,
- Known recipients
- Variable volumes
- Often IV drugs/subclinical sepsis

# Cells need needle-to-needle control





# The immune system is powerful, and cells have risks...

Unexpected toxicity?

Malignant transformation?

Inappropriate differentiation?

Times Online

March 15, 2006



Myfanwy Marshall outside Northwick Park hospital today. She said that her boyfriend was unrecognisable (Edmond Terakopian/PA)

## Two fight for lives after drug trial poisoning

BY PHILIPPENAUUGHTON AND AGENCIES

The distraught girlfriend of one of two men fighting for their lives in a London hospital after being poisoned in a drug trial today said she had barely recognised him because his head was so swollen.

Myfanwy Marshall, 35, said that her boyfriend looked "like the Elephant Man" after being given a dose of the drug, TGN 1412.

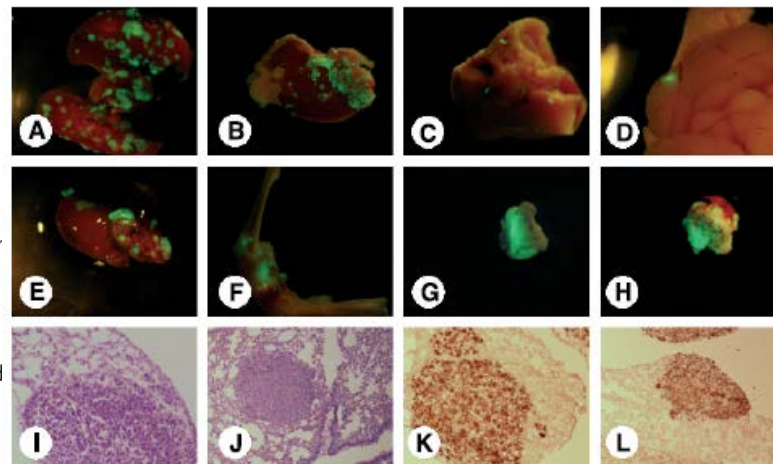
Her boyfriend is a 28-year-old landlord who had

[*Cancer Research* 65, 3035-3039, April 15, 2005]  
© 2005 [American Association for Cancer Research](#)

## Priority Reports

### Spontaneous Human Adult Stem Cell Transformation

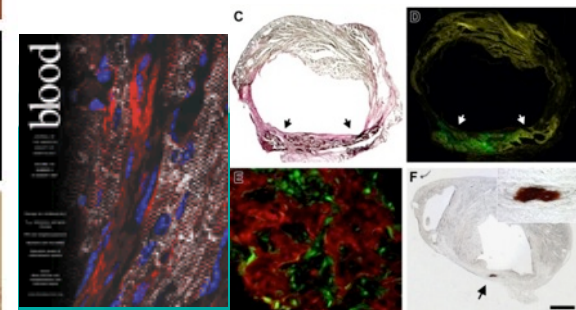
Daniel Rubio<sup>1</sup>, Javier Garcia-Castro<sup>1,2</sup>, Maria C. Martin<sup>3</sup>, Ricardo de la Fuente<sup>1</sup>, Juan C. Cigudosa<sup>3</sup>, Alison C. Lloyd<sup>4</sup> and Antonio Bernad<sup>1</sup>



Potential risks of bone marrow cell transplantation into infarcted hearts

Martin Breitbach et al

Blood 2007 110: 4 1362-9



# Cells as therapeutics

## T-cell immunotherapy



No. of patients	Treatment	Objective responses
270	IL-2	16% (6% CR)
85	LAK cells + IL-2	24% (7% CR)
86	TIL + IL-2	34% (6% CR)
35	TIL + NMA + IL-2	51% (9% CR)
25	TIL + MA + IL-2	72%

Exciting data...but

- Truly representative melanoma patients?
- Is it scalable?

Rosenberg SA et al, Nature Reviews Cancer 2008 8:299-307

# Redirecting a T cell

- How can we redirect a T cell to recognise a tumour antigen?
  - Prime T cells using an antigen presenting cell as the intermediary (Dendritic cell therapy)
  - Alter the T cell receptor (TCR) to recognise tumour antigens- would work with intracellular antigens, but is MHC restricted
  - Use synthetic constructs to activate T cells- not MHC restricted but only works with extracellular antigens
  - Intent is to create central memory T cells as well as effector (cytotoxic ) T cells

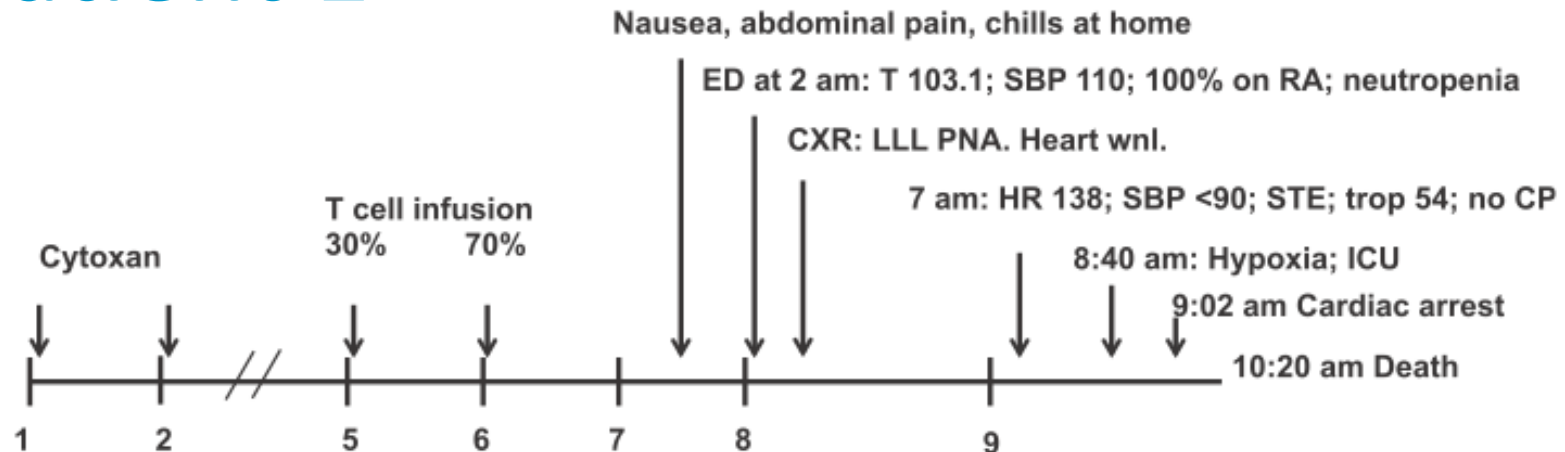


# Designing a new TCR for therapy

- Artificial TCR to HLA A\*01 restricted antigen expression of MAGE-A3 peptide
- WT TCR has low affinity to self due to thymic deletion, so designed a high affinity TCR that would bind even with low HLA levels on tumour cells
- T cells expanded and use lentiviral vector 10<sup>e9</sup> infused (52% TE)
- 63yr old male with stage IIIB melanoma

# Immunology can go wrong...

## Patient 1



# FDA clinical hold

Patient autopsy...

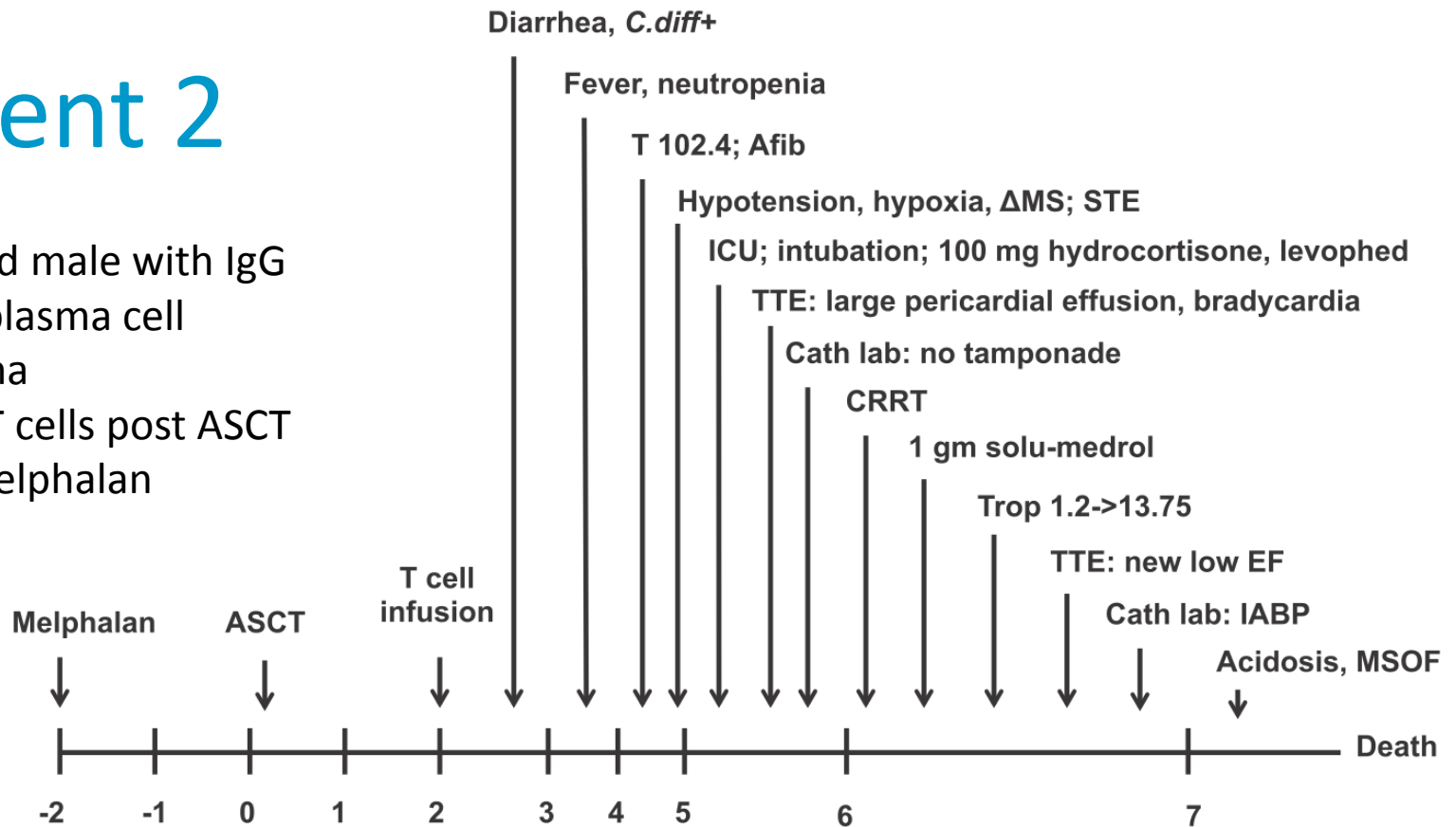
- Acute MI
- Severe atherosclerotic disease w 95% occlusion
- 2 scars in anterior ventricles- previous MI
- a history of silent MIs?

Assume....an MI followed by infarction

- Caused by? Metabolic demands from neutropenic fever, anemia and cytokine storm
- Protocol adds in cardiac stress test plus serial ECGs and tropT , consent updated
- study reopened

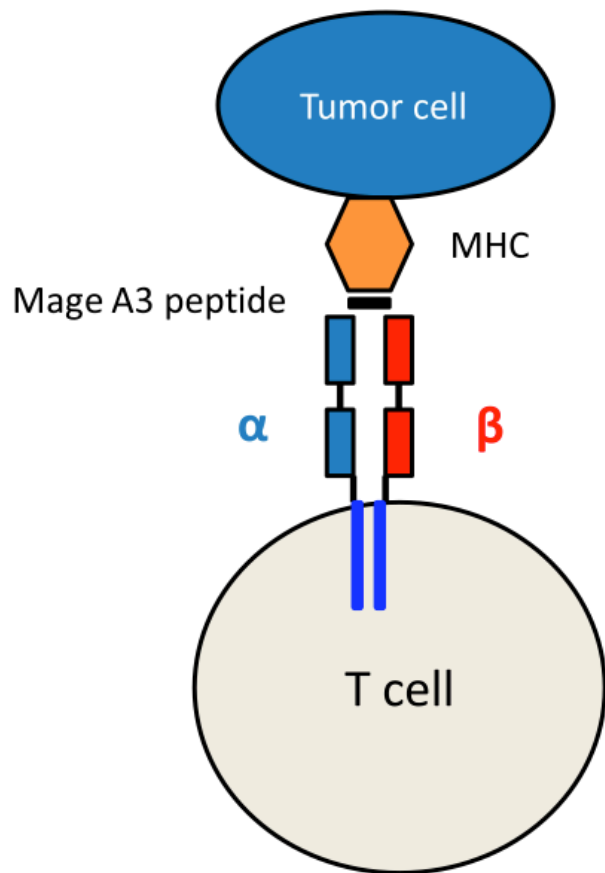
# Patient 2

- 57 yr old male with IgG kappa plasma cell myeloma
- 2.4 e9 T cells post ASCT after melphalan

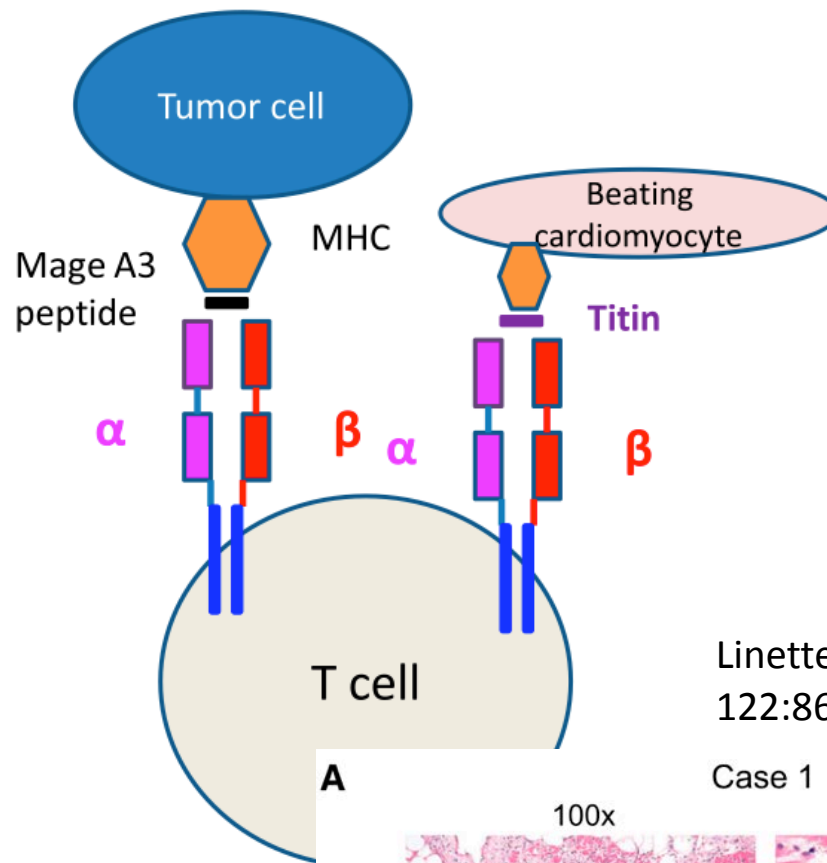


Died from cardiogenic shock

Myo-necrosis with +++ lymphoid infiltrate and no evidence of heart disease



Heslop et al, 2013  
122:854 Blood



Linette et al, 2013  
122:863 Blood

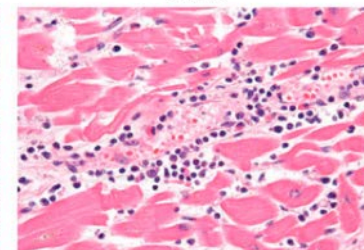
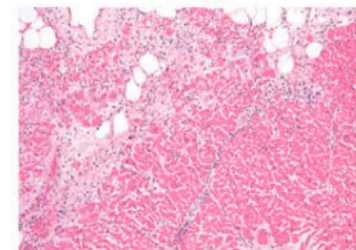
**A**

Case 1

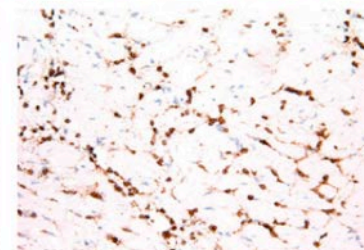
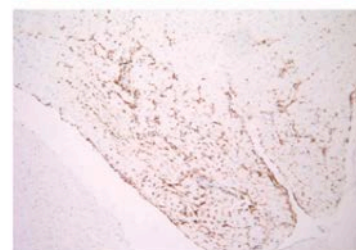
100x

400x

H&E



IHC  
CD3



Accidental cross reactivity with a striated  
muscle protein- Titin



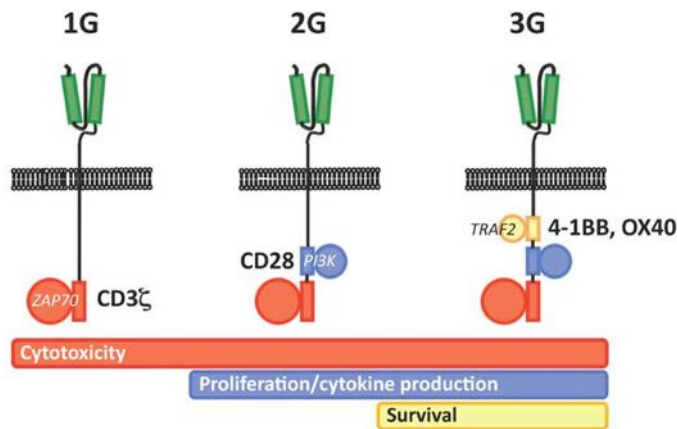


# blood

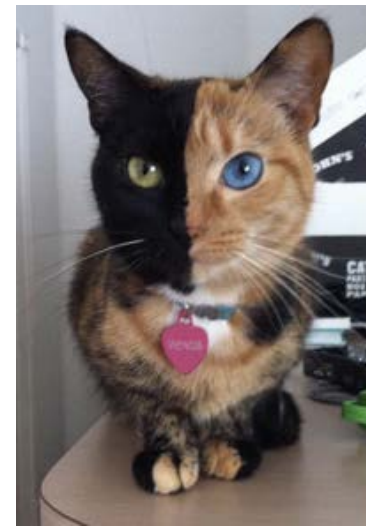
2013 122: 863-871  
Prepublished online June 14, 2013;  
doi:10.1182/blood-2013-03-490565

## **Cardiovascular toxicity and titin cross-reactivity of affinity-enhanced T cells in myeloma and melanoma**

Gerald P. Linette, Edward A. Stadtmauer, Marcela V. Maus, Aaron P. Rapoport, Bruce L. Levine, Lyndsey Emery, Leslie Litzky, Adam Bagg, Beatriz M. Carreno, Patrick J. Cimino, Gwendolyn K. Binder-Scholl, Dominic P. Smethurst, Andrew B. Gerry, Nick J. Pumphrey, Alan D. Bennett, Joanna E. Brewer, Joseph Dukes, Jane Harper, Helen K. Tayton-Martin, Bent K. Jakobsen, Namir J. Hassan, Michael Kalos and Carl H. June



# Chimeric Antigen Receptor



*J Cancer* 2011; 2:378-382

- Single chain variable fragments (scFv) derived from MoAbs recognizing particular antigen such as a cancer antigen
- scFv linked through trans-membrane domains to CD3 zeta signalling domains

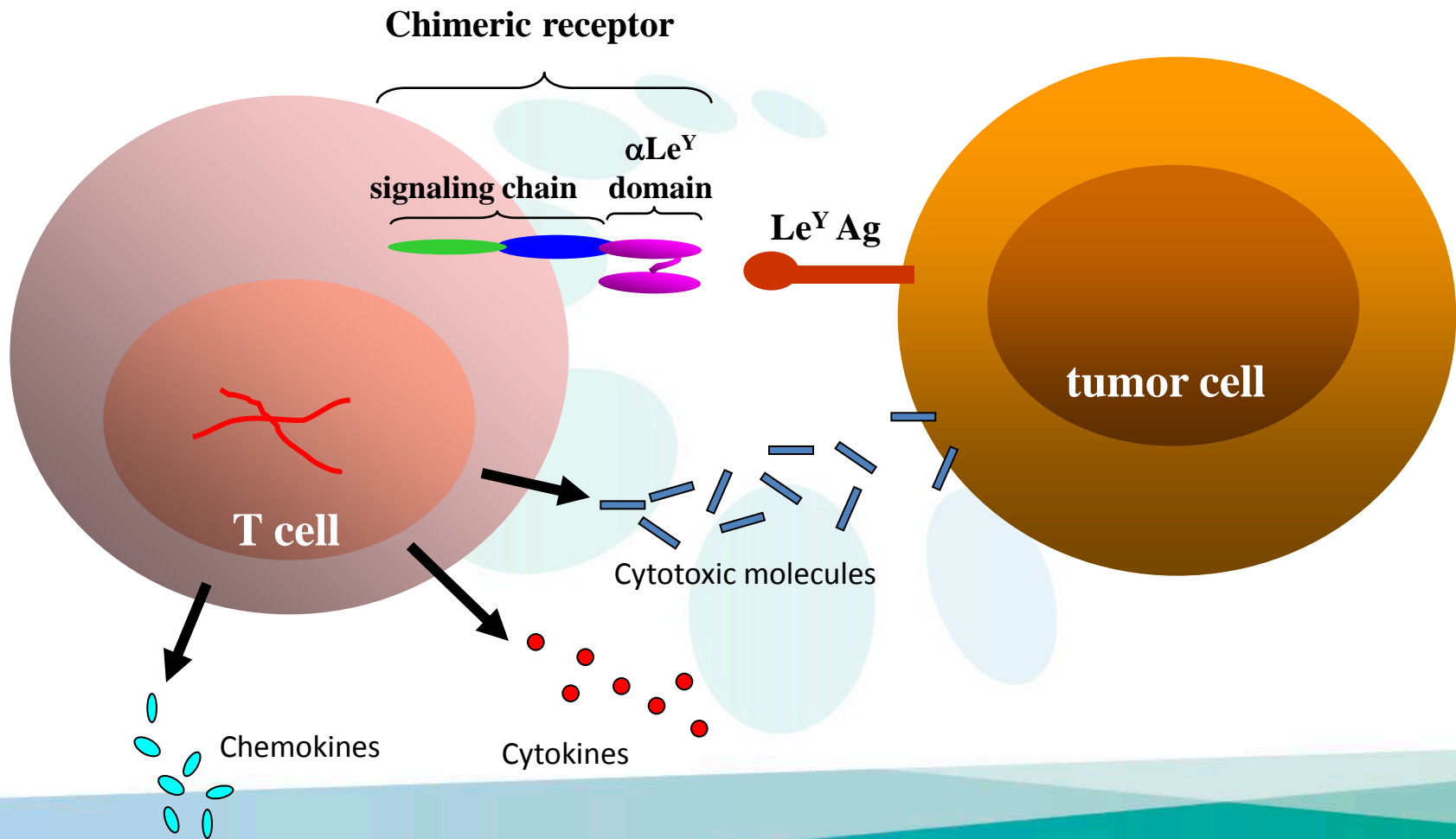
Generation 1- scFv linked to CD3ξ= cytotoxicity

Generation 2- scFV + CD3ξ + CD28 = + proliferation

Generation 3- scFV + CD3ξ + CD28 + 4-1BB= + persistence

- Requires vector, growth factors & media

# T cells gene modified to recognize an antigen

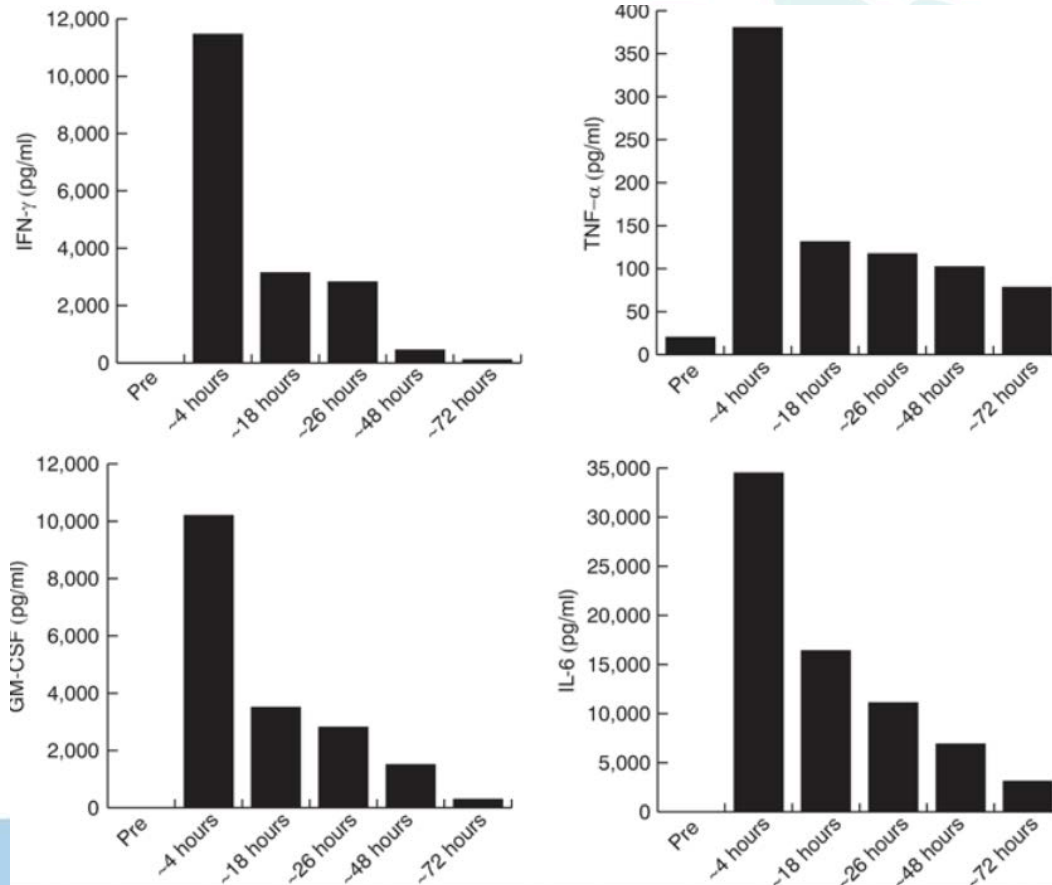


# On Target Risks

- Proliferation of cells recognizing tumour antigens that can be expressed in normal tissue
- “Cytokine storm” cytokines, pulmonary tox and multi-organ failure
- Death 5 days post infusion in a CAR-T recognising ERBB2 (HER-2/neu) due to low level of expression in normal lung epithelia
- Safety systems with suicide genes?

Morgan, Richard; Yang, J. C. Kitano, M. Dudley, M. E. Laurencot, C. M. Rosenberg, S. A. (2010/02/25). "Case report of a serious adverse event following the administration of T cells transduced with a chimeric antigen receptor recognizing ERBB2". *Molecular therapy : the journal of the American Society of Gene Therapy* **28** (4): 843–51

# Cytokine storm

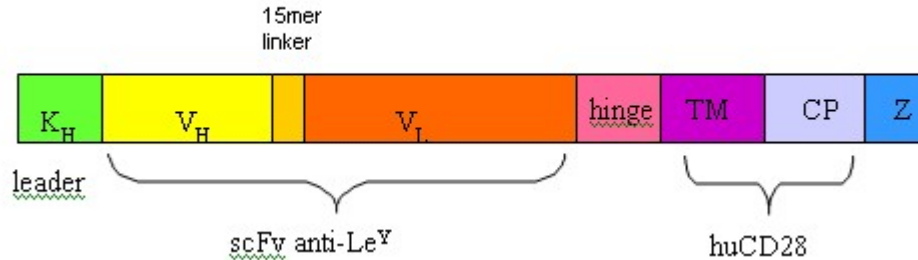


- Effects evident within 15 minutes
- Pulmonary infiltrates
- CD3 $\xi$  + 4-1BB
- 39 yr old patient with colon cancer at NCI

Morgan et al, 2011  
28:4 Mol Therapy



# Generation of modified T-cells



- DNA coding for the humanized scFv derived from hu3S193
- Chimeric receptor consisting of the extracellular humanized scFv, recognizing the LeY Ag, linked to an extracellular CD8 hinge region, a transmembrane and cytoplasmic CD28 signaling domain, and zeta signaling chain
- A viral vector
  - Replication incompetent- single round of infectivity
  - High transduction efficiency even with non proliferating cells
  - Low risk of site-directed mutagenesis (X-SCID events...)
  - Typically either MLV (retroviral) or lentiviral
  - A major production challenge...

# The breakthrough....

THE NEW ENGLAND JOURNAL OF MEDICINE

## BRIEF REPORT

### Chimeric Antigen Receptor–Modified T Cells in Chronic Lymphoid Leukemia

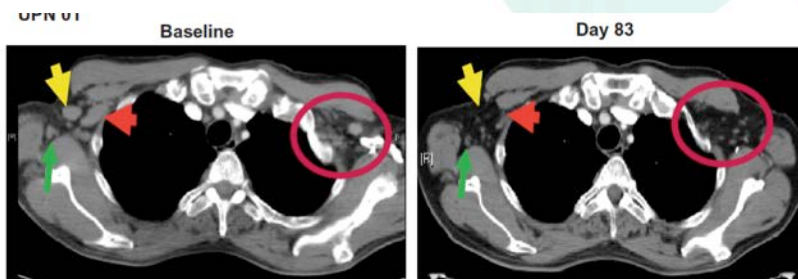
David L. Porter, M.D., Bruce L. Levine, Ph.D., Michael Kalos, Ph.D., Adam Bagg, M.D., and Carl H. June, M.D.

#### SUMMARY

We designed a lentiviral vector expressing a chimeric antigen receptor with specificity for the B-cell antigen CD19, coupled with CD137 (a costimulatory receptor in T cells [4-1BB]) and CD3-zeta (a signal-transduction component of the T-cell antigen receptor) signaling domains. A low dose (approximately  $1.5 \times 10^5$  cells per kilogram of body weight) of autologous chimeric antigen receptor–modified T cells reinfused into a patient with refractory chronic lymphocytic leukemia (CLL) expanded to a level that was more than 1000 times as high as the initial engraftment level in vivo, with delayed development of the tumor lysis syndrome and with complete remission. Apart from the tumor lysis syndrome, the only other grade 3/4 toxic effect related to chimeric antigen receptor T cells was lymphopenia. Engineered cells persisted at high levels for 6 months in the blood and bone marrow and continued to express the chimeric antigen receptor. A specific immune response was detected in the bone marrow, accompanied by loss of normal B cells and leukemia cells that express CD19. Remission was ongoing 10 months after treatment. Hypogammaglobulinemia was an expected chronic toxic effect.

10.1056/NEJMoa1103849 August 10, 2011  
N Engl J Med 2011

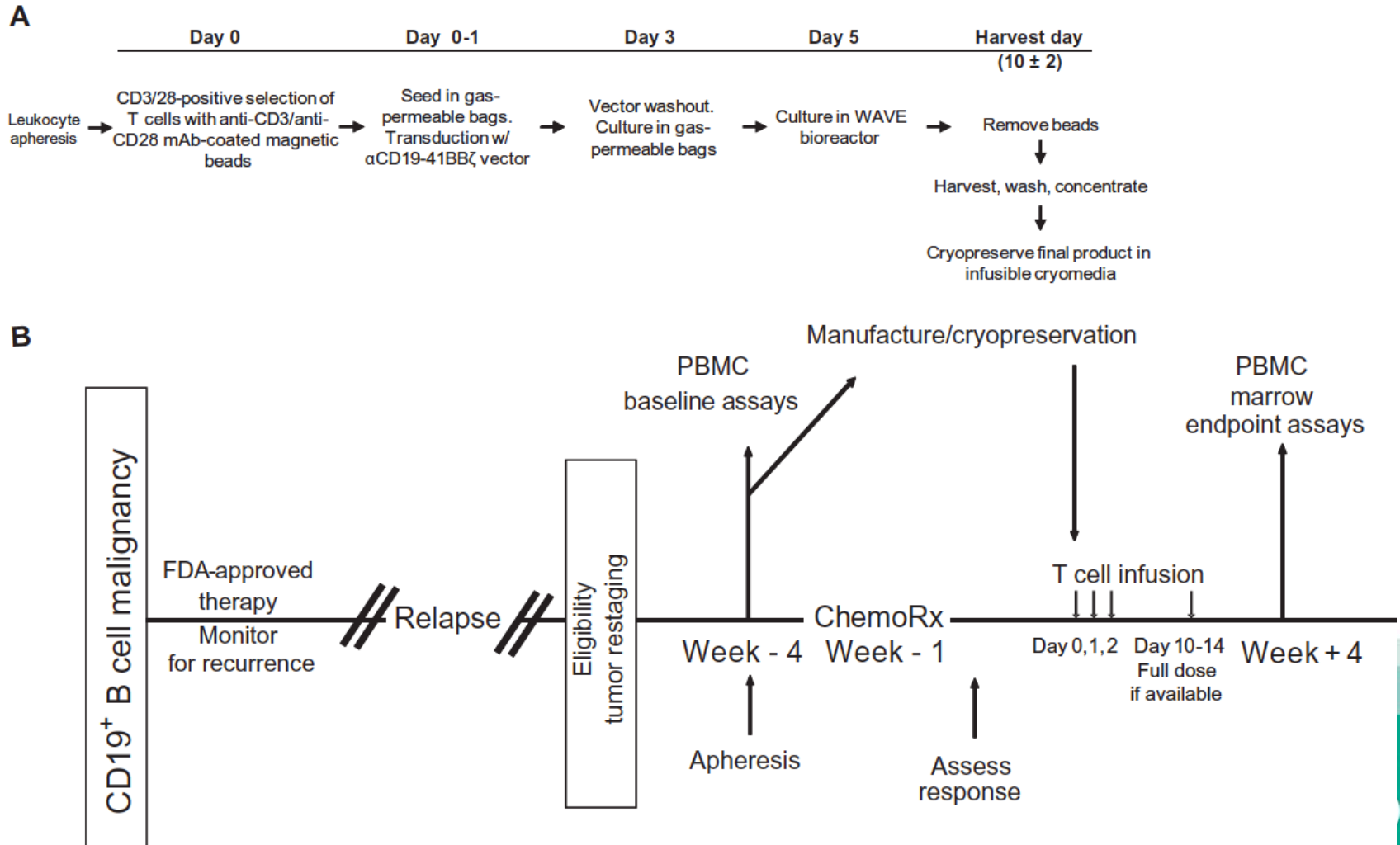
- A good antigen- CD19
- A good vector- lentivirus
- A good co-stimulator- 4-1BB
- Simple manufacturing
- The right patients



# CD19 as a target

- B cell restricted
- Not on HSC
- Present in most B cell malignancies
  - CLL, B-ALL, DLBCL, FL, MCL
- Antibodies effect tumour growth

# Manufacturing/Protocol



# More CLL patients

- 3 patients plus 7 more
- 2 out of 3 original patients remain in remission 5 yrs later
- 1/3 received steroid at another treatment centre
- 1/3 received suboptimal dose



The screenshot shows the Penn Medicine website's 'News & Publications' section. At the top is the Penn Medicine logo and a search bar. Below is a navigation bar with links: News, Media Resources, Publications, Inside Penn Medicine, and Contact Us for Experts. Under 'News', there are links for Home, News Release Archive, News Blog, Features, In the News, and Feeds. The main content area displays a news release dated December 9, 2012, titled 'Leukemia Patients Remain in Remission More Than Two Years After Receiving Genetically Engineered T Cell Therapy'. The release is from the University of Pennsylvania, reporting on a trial of 12 patients, including two children. The text states that nine of the twelve patients who received infusions of their own T cells after genetic engineering to attack tumors responded to the therapy, which was pioneered by scientists at the Perelman School of Medicine at the University of Pennsylvania. The researchers will present the latest results at the American Society of Hematology's Annual Meeting and Exposition. On the right side of the news release, there are options to 'Print, Share, or Save', including a 'Print version' link and a 'Share / Save' button. Below these are 'Media Contact' and 'Other Contacts' sections. The 'Media Contact' section lists Holly Auer with the phone number 215-349-5659. The 'Other Contacts' section lists the Department of Communications (Media Relations) with phone numbers P: (215) 662-2560 and F: (215) 349-8312.

**Penn Medicine**

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**NEWS RELEASE** DECEMBER 9, 2012

### Leukemia Patients Remain in Remission More Than Two Years After Receiving Genetically Engineered T Cell Therapy

University of Pennsylvania Researchers Report on Results of Trial in 12 Patients, Including Two Children

ATLANTA — Nine of twelve leukemia patients who received infusions of their own T cells after the cells had been genetically engineered to attack the patients' tumors responded to the therapy, which was pioneered by scientists in the **Perelman School of Medicine at the University of Pennsylvania**. Penn Medicine researchers will present the latest results of the trial today at the American Society of Hematology's Annual Meeting and Exposition.

**Print, Share, or Save**

Print version

Share / Save

**Media Contact**

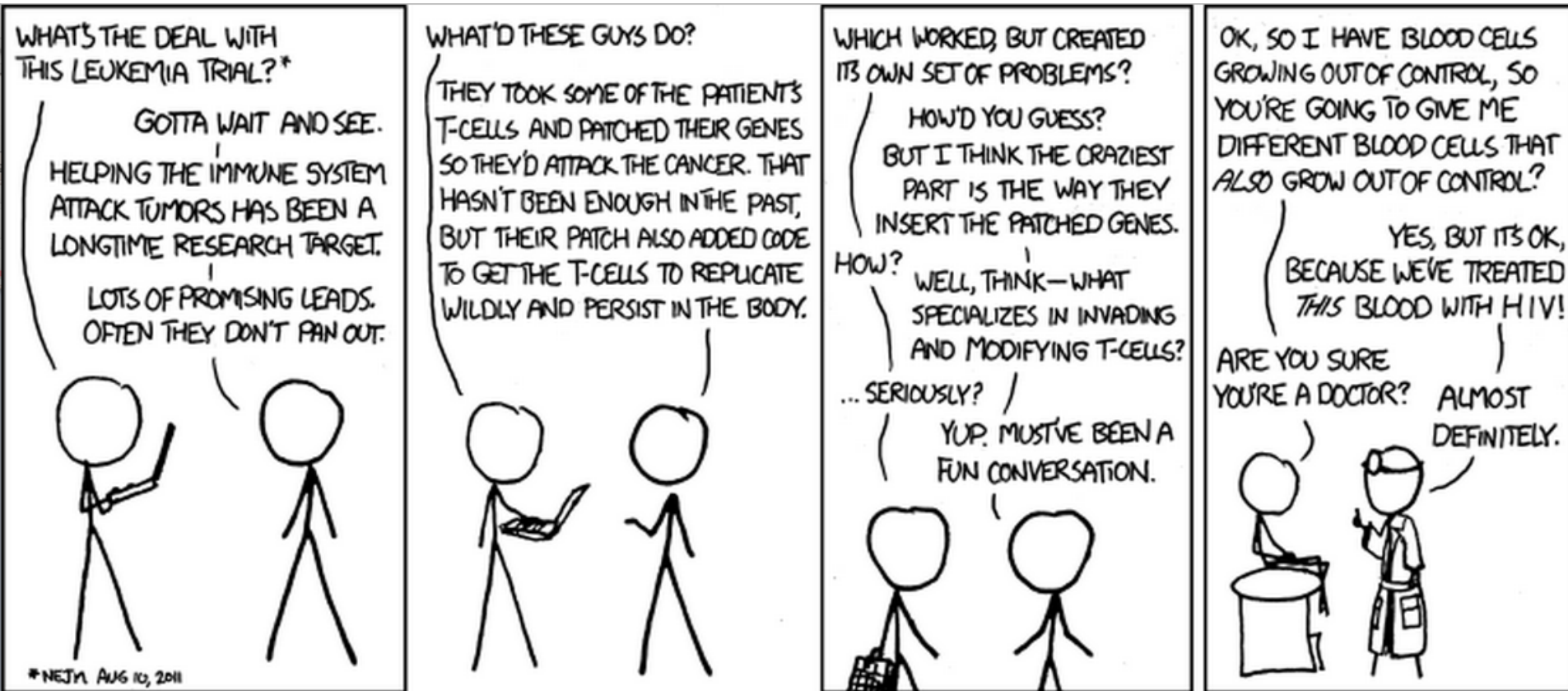
**Holly Auer**  
215-349-5659

**Other Contacts**

**Department of Communications (Media Relations)**  
P: (215) 662-2560  
F: (215) 349-8312



# XKCD



# Some points

- 1-10 e6/kg infused
- 1000 fold expansion of gene modified T-cells
- Persistence if beyond 6 months, for x years in BM, blood (& CSF)
- Some patients undergoes cytokine storm-like complication requiring ICU support- anti-IL6 mAb
- Persistent B-cell aplasia - ?lifelong Ig support
- 2kg plus of tumour lysed
- Molecular remission in patients

# Salient points

- First patient had grossly sub-optimal dose
  - Still in complete molecular remission
  - With in-vivo 3 log expansion, how relevant is a cell dose?
  - One patient had delayed response- molecular analysis indicates a single cell was the source of the entire clinical response

# ALL story

- Emily Whitehead- (Aged 5) May 2010 high risk ALL, relapsed Oct 2011, 2<sup>nd</sup> relapse Jan 2012
- April 2012 CAR-T cells
- ICU admission with CRS- IL6
- Now 3 years without cancer

# Now with pediatric ALL...

- 60+ patients treated
- Cytokine-release syndrome + B-cell aplasia
- cytokine blockade with etanercept (TNF Amgen) and tocilizumab (IL6-R Roche)
- Antigen escape and T cell exhaustion -relapse with CD19 negative cells

## Chimeric Antigen Receptor–Modified T Cells for Acute Lymphoid Leukemia

Stephan A. Grupp, M.D., Ph.D., Michael Kalos, Ph.D., David Barrett, M.D., Ph.D., Richard Aplenc, M.D., Ph.D., David L. Porter, M.D., Susan R. Rheingold, M.D., David T. Teachey, M.D., Anne Chew, Ph.D., Bernd Hauck, Ph.D., J. Fraser Wright, Ph.D., Michael C. Milone, M.D., Ph.D., Bruce L. Levine, Ph.D., and Carl H. June, M.D.  
N Engl J Med 2013; 368:1509-1518 | [April 18, 2013](#) | DOI: 10.1056/NEJMoa1215134



# Where are we now

- B-ALL 45 of 48 patients in CR
- Unaffected by allo, no GVHD, no tumour burden effects other than on CRS
- 8 months median follow up, OS 18 patients past 1yr, no events after 1 yr
- 15 relapses- 5CD19+ and 10 CD10-
- Promising results in DLBCL, FL

# Extraordinary market activity in cell therapy- ALL, DLBCL, CLL and others

## In Girl's Last Hope, Altered Immune Cells Beat Leukemia



Jeff Swensen for The New York Times



**\$6.3 Billion  
Total Amount  
Raised in 2014**

*\$3.0 Billion raised in 2013  
YoY growth of 112%*

Total financings: 2014



**\$3.0 Billion  
Gene & Gene-  
Modified Cell Therapy**

*\$491 Million raised in 2013  
YoY growth of 510%*



**\$687 Million  
Tissue Engineering**

*\$708 Million raised in 2013  
YoY growth of -3%*



**\$2.6 Billion  
Cell Therapy**

*\$2.0 Billion raised in 2013  
YoY growth of 30%*

Data provided by: **informa**

15

**ALLIANCE**  
for  
Regenerative Medicine



Jessica Kourkounis for The New York Times

# Market activity

- IPOs
  - Kite (June 2014) \$134m
  - Bellicum (Dec 2014) \$160m
  - Juno (Dec 2014) \$264m
  - Cellectis (March 2015) \$228m
- Deals
  - U Penn and Novartis 2012
  - Celgene and Bluebird/Baylor 2013, 2015 \$225m upfront
  - Servier/Pfizer & Cellectis \$80m upfront, \$185m per product
  - Kite & Amgen 2015 \$60m upfront and \$525m per product
  - Ziopharm/Intrexon & MD Anderson \$100m stock/\$20m/yr

# CAR T outcomes

- Extraordinary response in B cells tumours
- Not all CAR-T are the same...persistence?
- Now myeloma...but how when it is CD19 negative?

THE NEW ENGLAND JOURNAL OF MEDICINE

## BRIEF REPORT

### Chimeric Antigen Receptor T Cells against CD19 for Multiple Myeloma

Alfred L. Garfall, M.D., Marcela V. Maus, M.D., Ph.D., Wei-Ting Hwang, Ph.D., Simon F. Lacey, Ph.D., Yolanda D. Mahnke, Ph.D., J. Joseph Melenhorst, Ph.D., Zhaohui Zheng, M.S., Dan T. Vogl, M.D., Adam D. Cohen, M.D., Brendan M. Weiss, M.D., Karen Dengel, R.N., B.S.N., Naseem D.S. Kerr, M.P.H., Adam Bagg, M.D., Bruce L. Levine, Ph.D., Carl H. June, M.D., and Edward A. Stadtmauer, M.D.

## SUMMARY

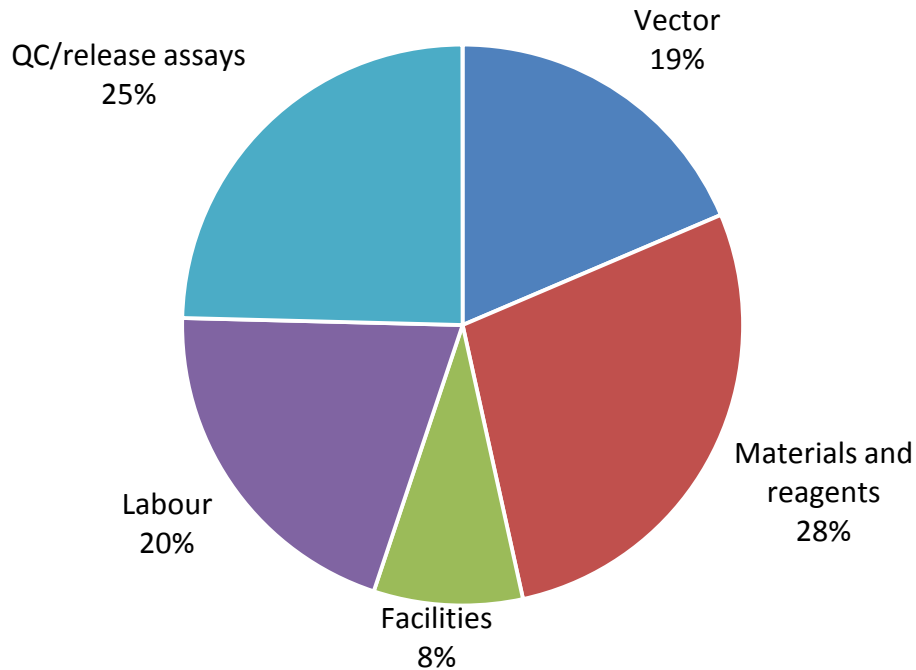
A patient with refractory multiple myeloma received an infusion of CTL019 cells, a cellular therapy consisting of autologous T cells transduced with an anti-CD19 chimeric antigen receptor, after myeloablative chemotherapy (melphalan, 140 mg per square meter of body-surface area) and autologous stem-cell transplantation. Four years earlier, autologous transplantation with a higher melphalan dose (200 mg per square meter) had induced only a partial, transient response. Autologous transplantation followed by treatment with CTL019 cells led to a complete response with no evidence of progression and no measurable serum or urine monoclonal protein at the most recent evaluation, 12 months after treatment. This response was achieved despite the absence of CD19 expression in 99.95% of the patient's neoplastic plasma cells. (Funded by Novartis and others; ClinicalTrials.gov number, NCT02135406.)

# Cancer drug costs to patients

- **Provenge** (prostate cancer) \$93,000 per three dose course of treatment
- **Cabazitaxel** (prostate cancer) \$48,000 per course
- **Ipilimumab** (melanoma) \$120,000 for four infusions
- **Vandenatinib** (Thyroid cancer) \$10,400 per month
- **Brentuximab** (Hodgkin's lymphoma) \$94,000 - \$120,000 per course
- CAR T-cells? How much? How scalable for pharma – mediated manufacturing?

# Internal COGS drivers for a manual process

## Representative production costs: manual process at scale





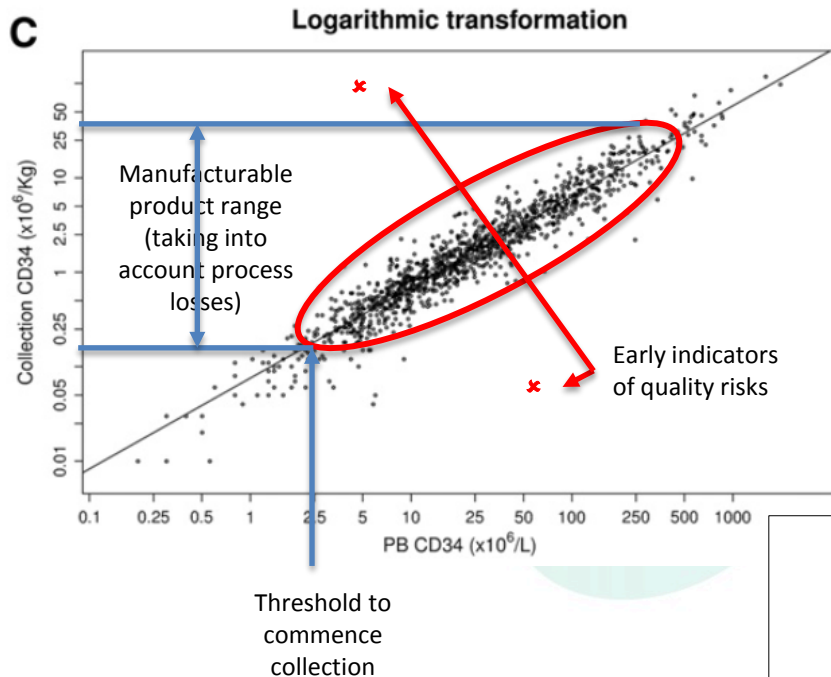
# Capacity scenarios: gene-modified cells

ILLUSTRATIVE

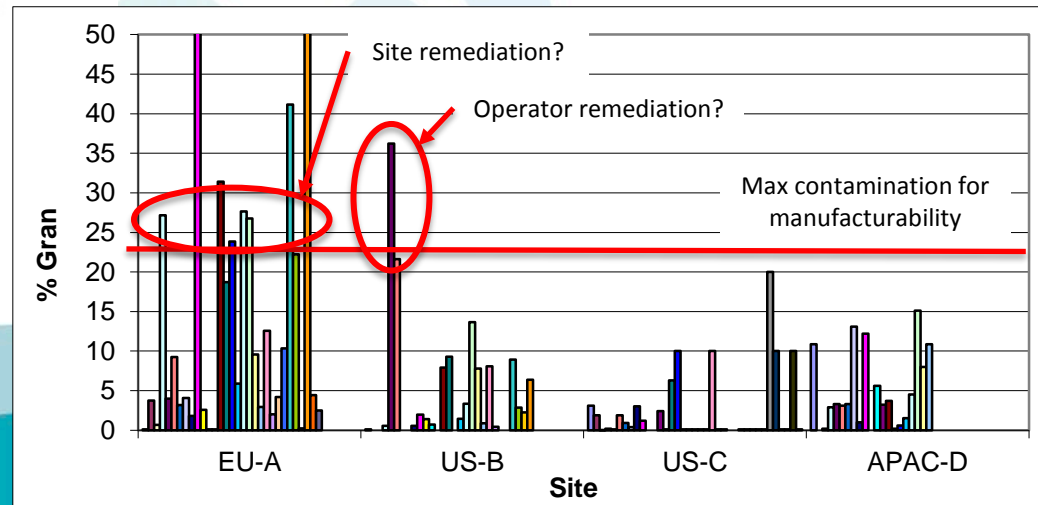
Scale up scenarios: gene modified/ immunotherapies	Clinical production	Commercial production	
	Current paradigm		"Autologous Production for the Future"
Demand (pax pa)	10's	1,000's	1,000's
Throughput/BSC/shift	40 pa	40 pa	150 pa
FTE/BSC (/100 pax)	4.5-6 (11-15)	3-4 (5-6)	1-2 (0.7-1)
BSC equivalents	1-2	100-200	30-50
FTE equivalents	9-12	300-800	30-80
COGS (ex consumable)	\$60k	\$40-50k	<\$20k
COGS (all in)	>\$100k	~\$100k	\$15-20k

# Specialist Apheresis process management toolkit

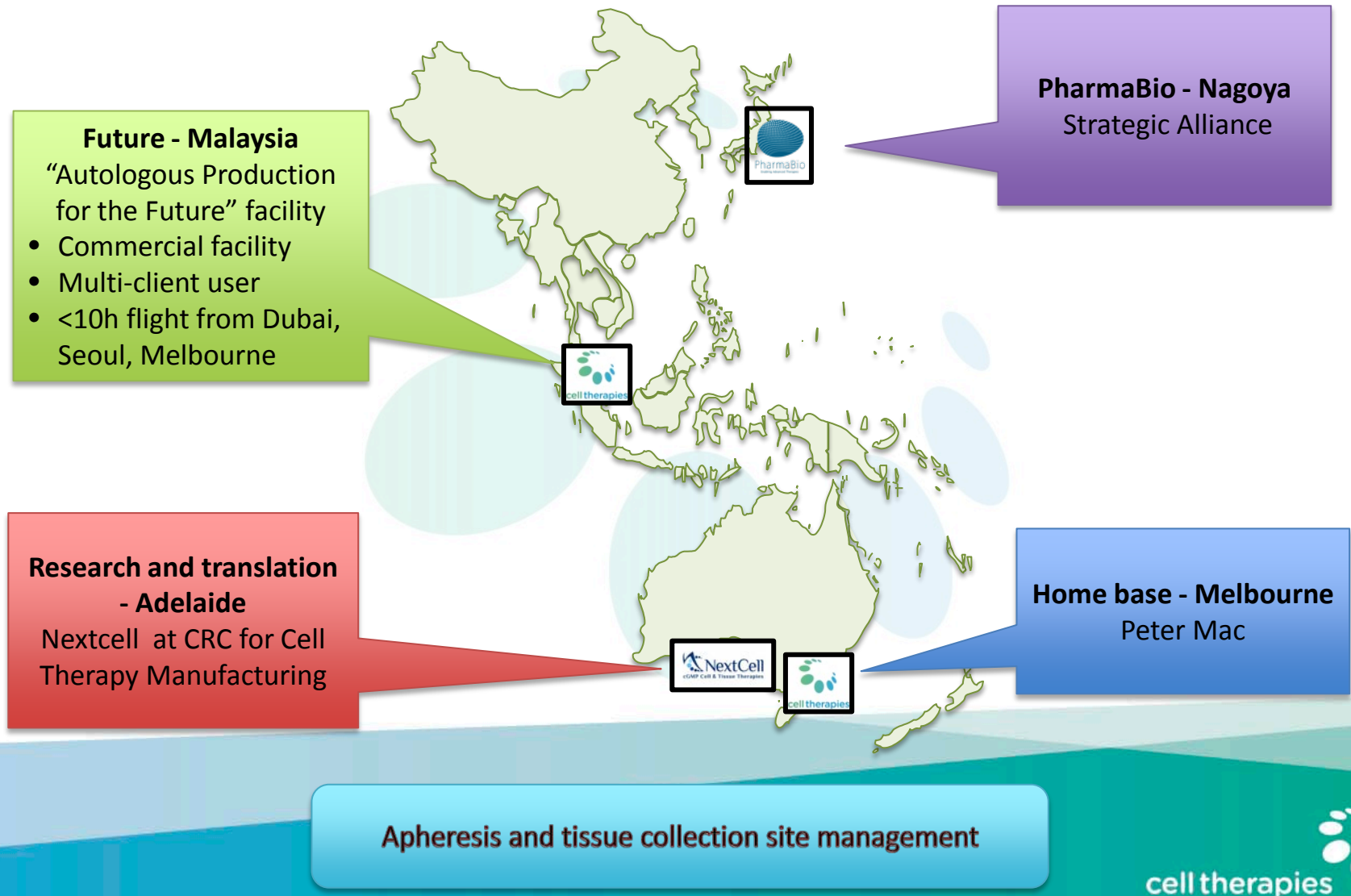
## Collection algorithms



## Site monitoring and benchmarking



# Regional manufacturing and delivery network



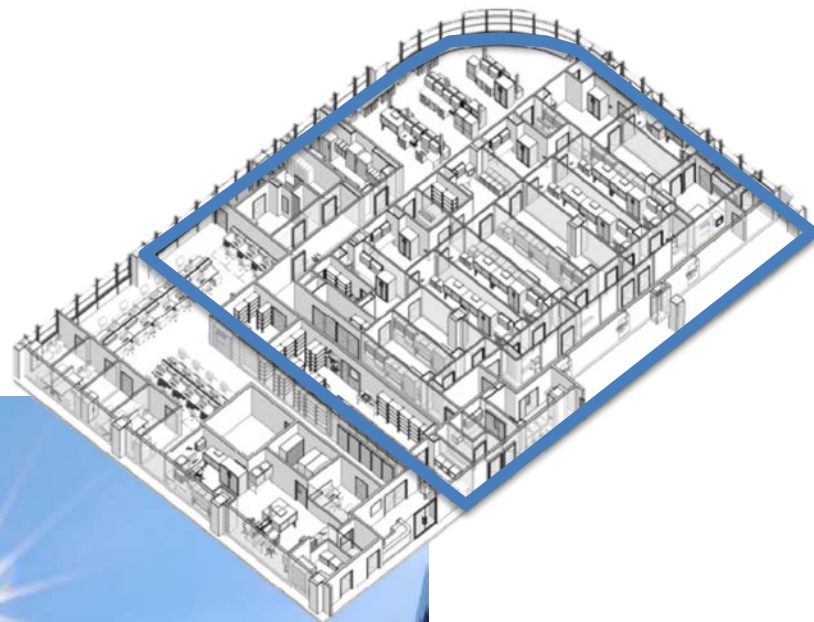
# Conclusion

1. CAR-T are here, and the haematology treatment paradigm will change greatly...
2. CAR-T as therapy vs bridge to transplant
3. Biology is still unclear
4. Solid tumour targets unproven
5. Manufacturing is catching up, but patient diversity is challenging
6. How much will it cost?

# New facilities Feb 2016



VICTORIAN  
COMPREHENSIVE  
CANCER CENTRE



## Nextcell - Adelaide, SA

- 2 clean rooms
- same quality system
- Serve CTM@CRC
- Leased from UniSA
- Commissioned 2015

## Peter Mac's (and CTPL's) new home

- 10 A/B PIC/S clean rooms, BL2 & BL3

Further  
enquiries...

Dominic Wall PhD  
Chief Scientific Officer



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